START HERE!
READ ME FIRST

Don't be a hero and muscle through this installation without reading these fitting instructions first! Improper installation of this gear may void certain aspects of your warranty.
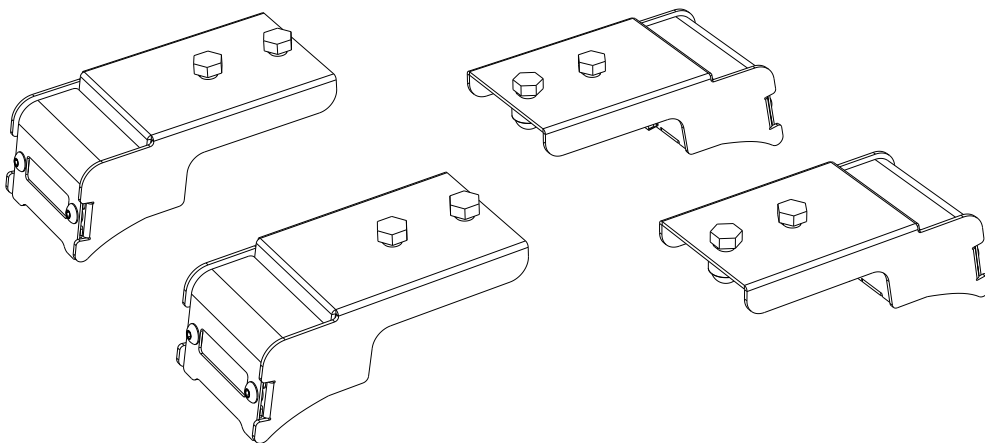
Before you begin, take a moment and open all your Front Runner rack kit boxes and gather the assembly instructions for the various components.

A complete kit will contain:

1. A Front Runner Mounting System specific to your vehicle
2. A Front Runner Rack Tray or Load Bar Slats

This document will guide you through the assembly of the mounting system and assist you in fitting the roof rack tray or load bars to your specific vehicle.

Please refer to the next page for a list of all the components, quantities and tools required.

IMPORTANT WARNING! ⚠

1 GET ORGANIZED

IN THE BOX

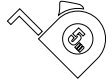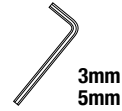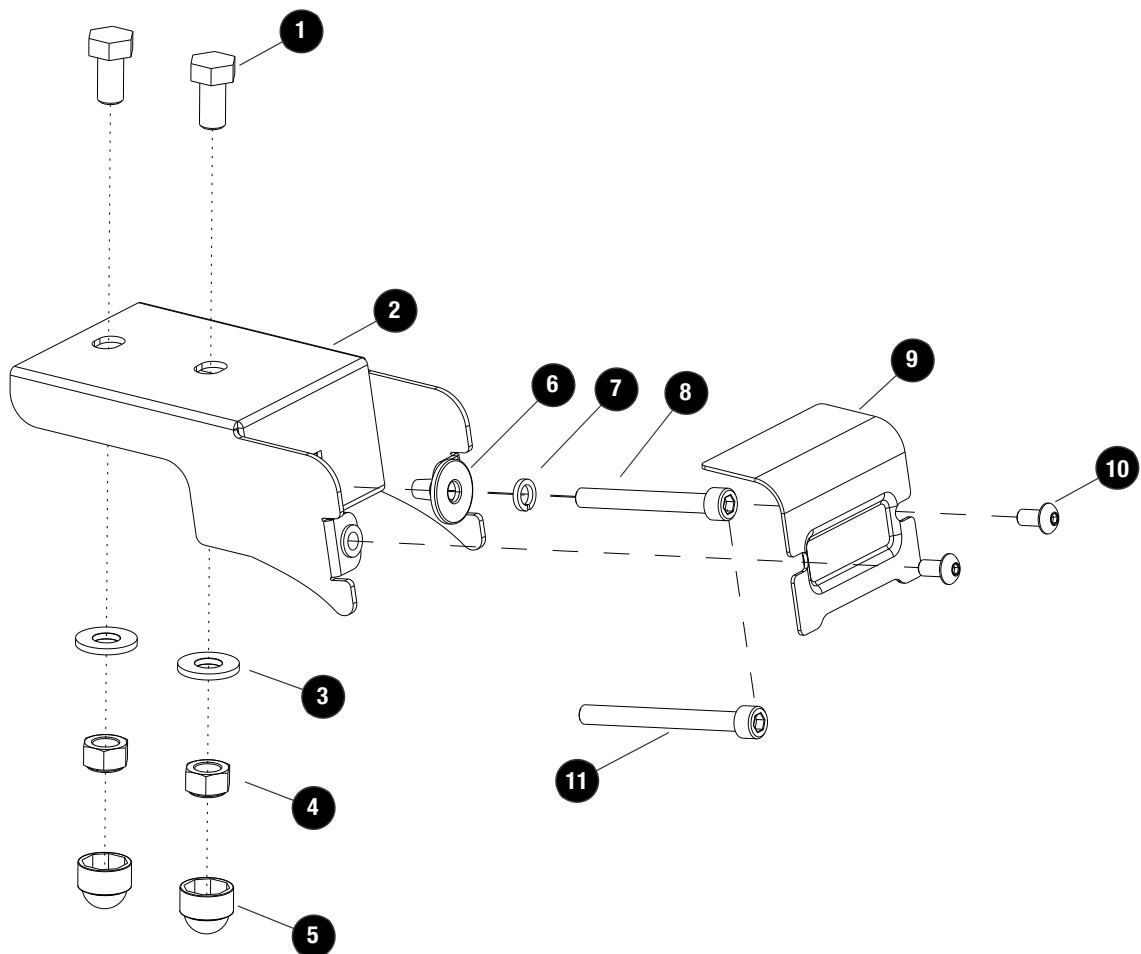|		
1	4 X	M8 x 16 Hex Bolt
2	2 X	Rail Grip Foot
3	4 X	M8x19x2ss Flat Washer
4	4 X	M8 Nyloc Nut
5	4 X	M8 Nut Cap
6	2 X	M6 x 20 x 2 Flat Washer
7	2 X	M6 Spring Washer
8	2 X	M6 x 60 Cap Screw
9	2 X	Front Cover Plate
10	4 X	M5 x 10 Button Head
11	2 X	M6 x 50 Cap Screw

TOOLS NEEDED

3mm
5mm

13MM

FIGURE 1.1

2 **FIT AND SECURE**

2.1

With the help of a friend, hold your Front Runner Roof Rack over your vehicle's Flush Rails. Find the best position to mount. The Rack should sit level to the ground, not the vehicle's roof line, or slanting slightly down toward the front.

Find the best position to mount the Feet to the Rack using the first or second Slat.

Remove the Rack from the vehicle.

2.2
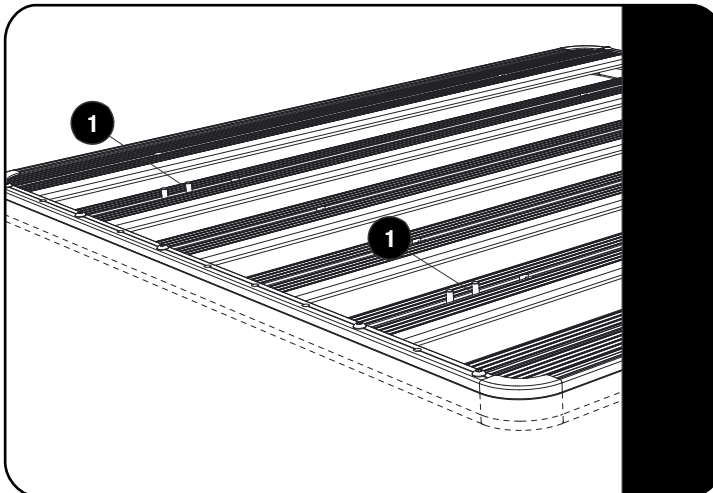
Flip the Rack so that the bottom of the Rack faces up. Insert two M8 x 16 Hex Bolts (Item 1) into the Slats machined slots that you have identified.

2.3

Fit the Rail Foot Base (Item 2) to the slat by loosely fastening it with two M8 Flat Washers (Item 3) and two M8 Nyloc Nuts (Item 4).

Repeat this step for the other Feet.

2.4

3MM
5MM

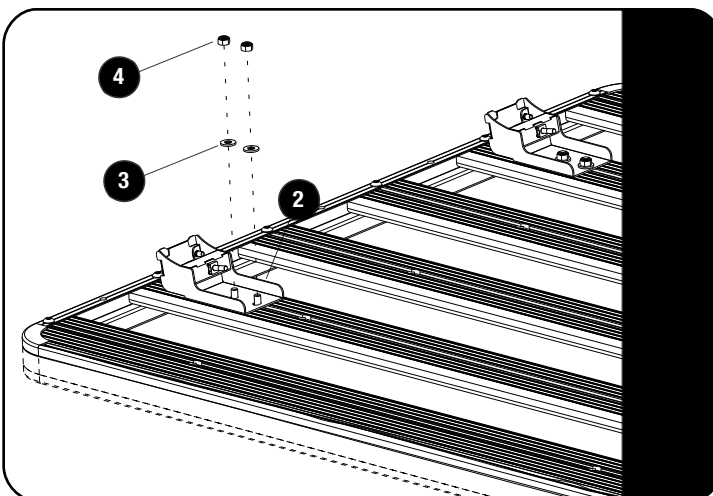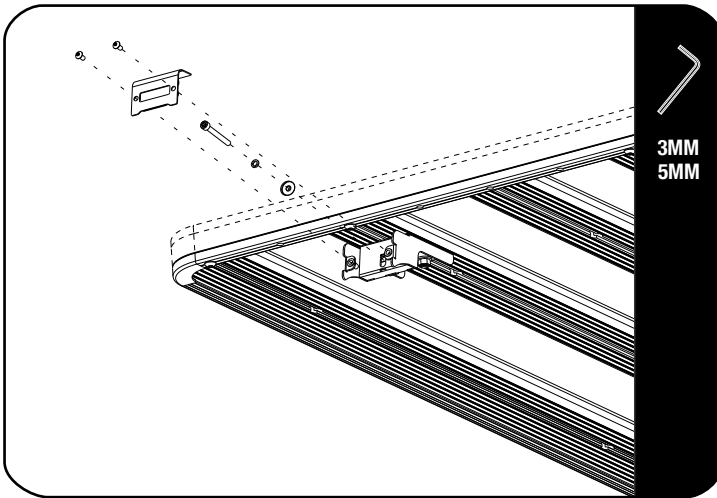Remove the Front Covers (Item 9) from all the Base Feet (Item 2) by loosening the two M5 x 10 Button Head Screws (Item 10).

Loosen and remove (Item 8, 7 & 6) keep in a safe place as this will be used in the next step to fit the grips.

2.5

8

6 7

11
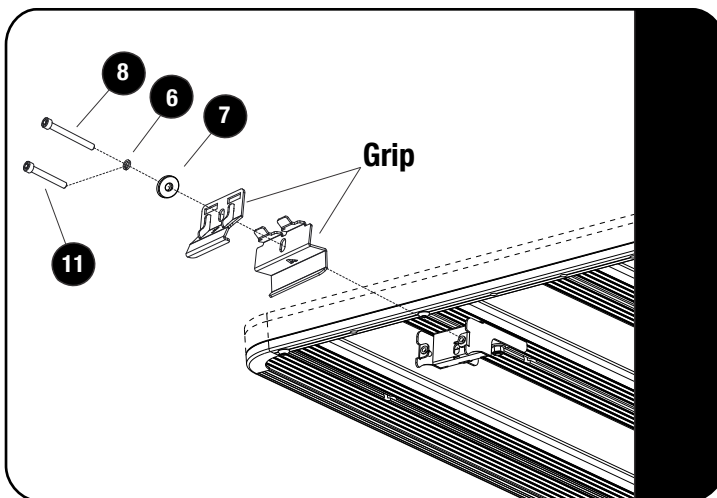
Grip

Depending on the width of the Rail, use an M6 x 60 or M6 x 50 Allen Cap Screw (Item 8 or 11), M6 Spring Washers, Washer (Items 7 & 6). Loosely fit the Grip to the Base Foot (Item 2).

Repeat this step on the other Base Feet.

2.6

Rail

Place your Rack back onto the vehicle.

Position all the feet so that they rest on top of the Flush Rails as shown.

2   FIT AND SECURE

2.7

4

L = R

With a measuring tape, center your Roof Rack from left to right.

2.8

9

10

3MM
5MM

8

13MM
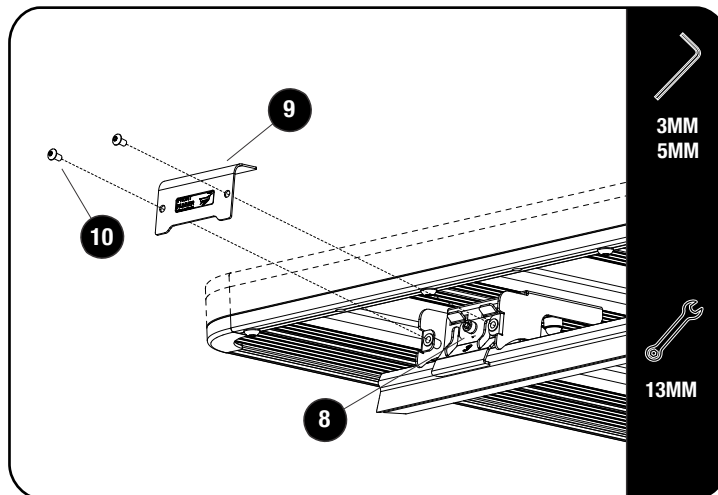
Fully tighten all the M6 x 50 or M6 x 60 Cap Screws (Item 8) to securethe Rack onto the rails.

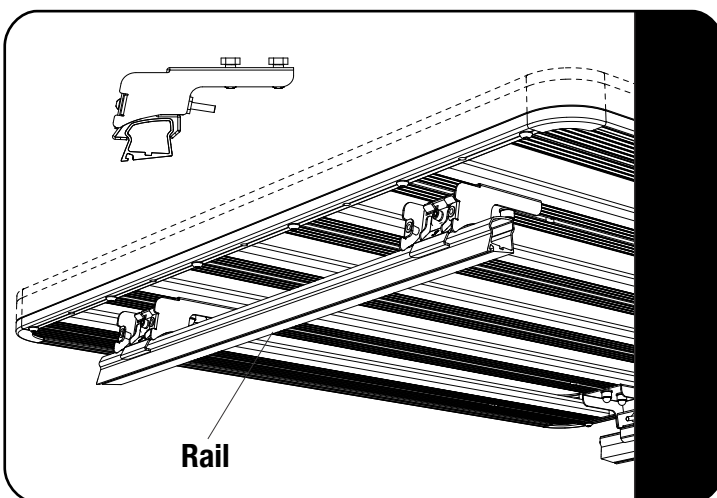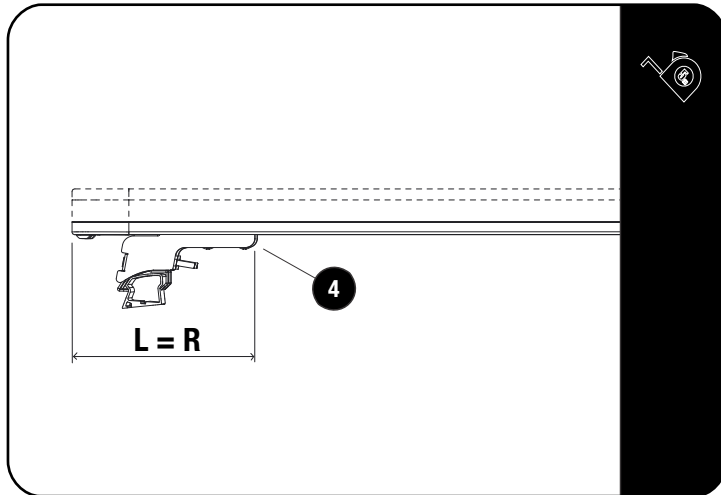⚠ **Tightening Torque 6Nm**

Fully Tighten all the M8 Nyloc Nuts (Item 4) and cover each of them with M8 Nut Caps (Item 5).

⚠ **Make sure there are no movement on the rack after fully tightening all the fasteners.**

Refit the Front Cover Plates (Item 9) with the M5 x 10 Button Heads (Item 10).

3   INSTALL OTHER VEHICLE AND RACK ACCESSORIES

IMPORTANT! ⚠

Front Runner rack kits often have a higher load rating than the vehicles they are mounted to. Please refer to your specific vehicle manufacturer for a recommended roof load rating. Front Runner cannot be responsible for improper loading beyond the vehicle manufacturer's stated load capacity.

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IMPORTANT WARNING! ⚠

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.
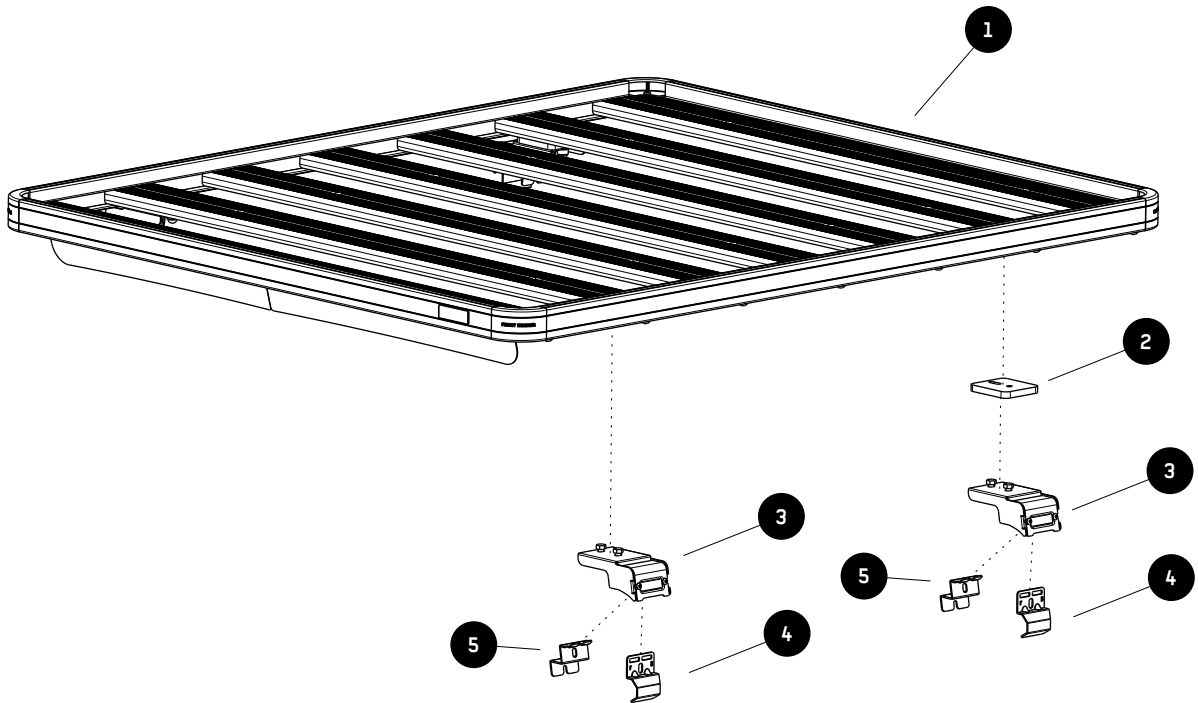
1 GET ORGANIZED

IN THE BOX

1	1 X	Slimline II Tray - 1165mm(W) X 1358mm(L)
2	3 X	Spacer Set
3	2 X	Grab On Foot Set
4	2 X	Outer Grip Set
5	2 X	Inner Grip Set

TOOLS NEEDED

3mm
5mm

13mm

FIGURE 1.1

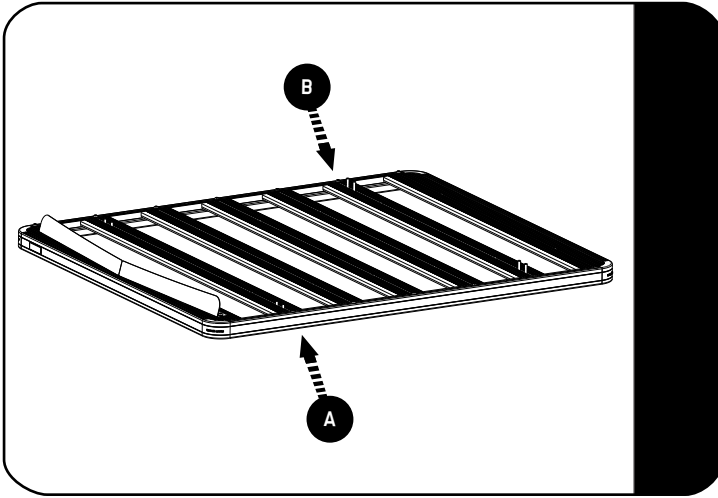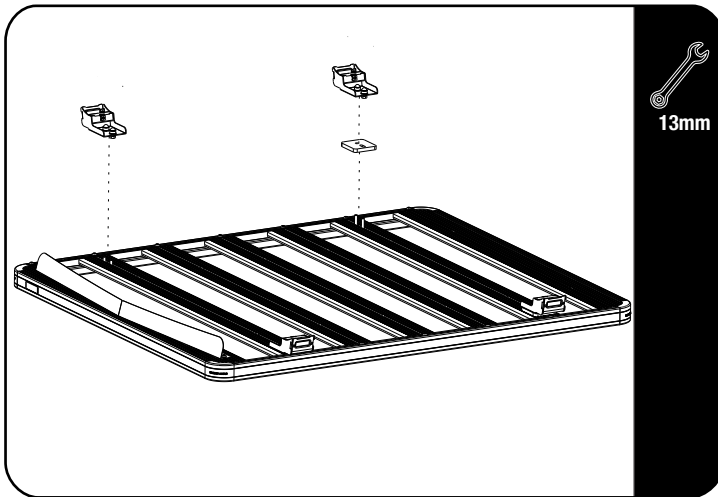## 2 FIT AND SECURE

2.1

Flip the Tray so that the bottom of the Tray faces up.

A Insert four M8x16 Hex Bolts into the machined slots of the slats as shown.

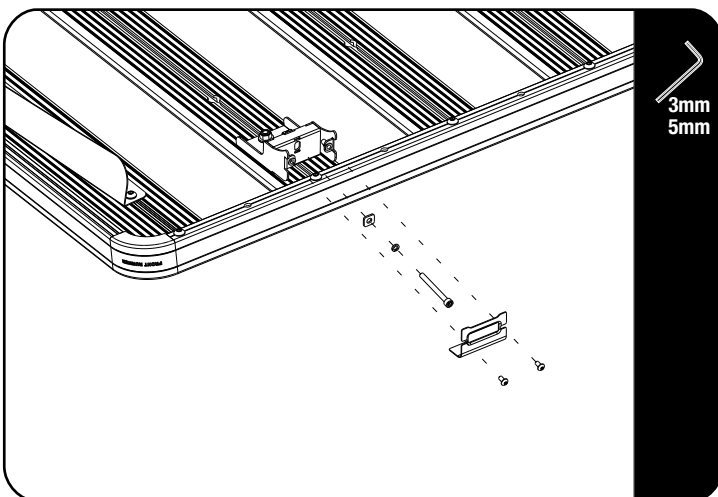**B** Insert four M8x30 Hex Bolts into the Slats machined slots as shown.

2.2

13mm

Loosely assemble the two Grab On Foot Sets (Item 3) onto the slats indicated in 2.1 as shown using M8 Flat Washers and M8 Nyloc Nut.

Note one set of Spacers to be used on the rear feet.

2.3

3mm
5mm

Refer to GOFR001 fitment guide.

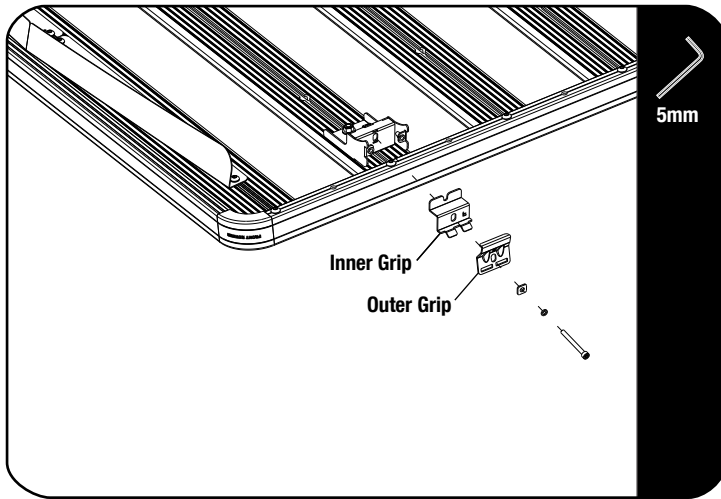Remove the Front Covers from all the Base Feet by loosening the two M5x10 Button Head Screws.

Loosen and remove the M6x60 Cap Screw, M6 Spring Washer and Cap Screw Washer.

2 FIT AND SECURE
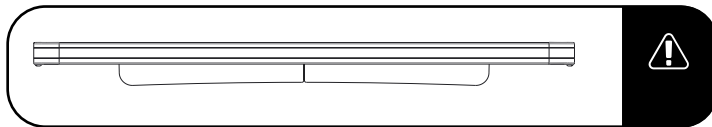
2.7

Inner Grip
Outer Grip

5mm

Loosley fit one Inner Grip and one Outer Grip to each Grab On Foot using a M6 Cap Screw, M6 Spring Washer and M6 Cap Screw Washer removed.

3 FIT AND SECURE

3.1

Make sure that the wind deflector is installed before you proceed to the next step.

3.2

⚠ CAUTION
DO NOT EXCEED VEHICLE ROOF LOAD
RATING. WHEN LOADED, DRIVE IN
ACCORDANCE WITH ROAD CONDITIONS.

80mm

3mm
5mm

13mm

Place your Tray on the vehicle positioning all the feet so that they rest on top of the roof rails.

Measure 80mm from the front of the roof rail where it is joined & position the LH and RH front Grab On Feet as shown.

Fully tighten all the M6x50 Cap Screws to secure the Tray onto the rails.

⚠ Tightening Torque 6Nm

⚠ Make sure there are no movement on the rack after fully tightening all the fasteners.

Refit the Front Cover Plates.

3.3

Center the rack and tighten fully. Finish off by placing M8 Nut Caps over the M8 Nyloc Nuts.

5   **INSTALL OTHER VEHICLE AND RACK ACCESSORIES**

IMPORTANT! ⚠

FRONT RUNNER RACK KITS OFTEN HAVE A HIGHER LOAD RATING THAN THE VEHICLES THEY ARE MOUNTED TO. PLEASE REFER TO YOUR SPECIFIC VEHICLE MANUFACTURER FOR A RECOMMENDED ROOF RATING. FRONT RUNNER CANNOT BE RESPONSIBLE FOR IMPROPER LOADING BEYOND THE VEHICLE MANUFACTURER'S STATED LOAD CAPACITY.

Learn more about roof racks on our website.