



M-6397-B46 Pressure Plate Bolt and Dowel Kit INSTALLATION INSTRUCTIONS

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD RACING PERFORMANCE PARTS.

! !! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION.

Pressure Plate Bolt and Dowel Kit fits Mustangs equipped with 11" pressure plates, 6 and 9 bolt.

Kit contains:

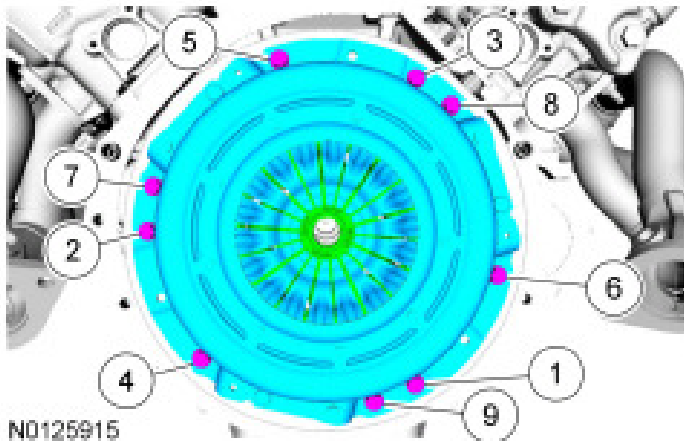
- 9 pressure plate bolts
- 3 stepped dowel pins
- 3 dowel pins

STEP 1: Verify what size dowel pins your pressure plate requires. Properly support flywheel and drive dowel pins in using a brass drift and hammer.

NOTE: The bolts are one time use torque to yield. Do not reuse bolts.

STEP 2: Using a clutch aligner, position the clutch disc on the flywheel. If installing the original pressure plate, align the pressure plate to the flywheel using the index-marks made during removal. If installing a new pressure plate, align the pressure plate to the flywheel using the paint dots. Install the new pressure plate bolts by turning the bolts 1 turn at a time in a star pattern until the clutch is fully secured. (9 bolt pressure plate shown)

- Tighten the pressure plate bolts in 2 stages, in the sequence shown.
 - Stage 1: Tighten to 63 Nm (46 lb-ft).
 - Stage 2: Tighten an additional 60 degrees.



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