

Installation Instructions FLUIDAMPR 651211

- 1. Put front clip into service position.
- 2. Loosen automatic tensioner with 3/8" drive breaker bar.
- 3. Carefully slip belt off of damper.
- 4. Remove bolts and OEM damper from engine. The damper may need to be walked off side to side if corrosion is present.
- 5. Inspect gear and locating pins for damage or buildup. Remove if found.
- 6. Slide Fluidampr 651211 onto Timing belt cog gear, be sure to align two timing notches.
- 7. Reinstall bolts and torque to 20 N-m.
- 8. Reinstall belt according to factory belt routing. Use 3/8" breaker bar to release tensioner for re-installation.
- 9. Place vehicle in neutral (manual transmissions) or park (automatic transmissions) and start engine. Carefully check for damper wobble or belt misalignment. If found, recheck installation and damper seating.
- 10. Place front clip back into operating position.