2007-16 Jeep Wrangler JK V6, 3.8L / 3.6L
Flowtech Axle-Back Exhaust System
53015FLT
Installation Instructions

Thank you for making FLOWTECH EXHAUST your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled FLOWTECH to offer the most advanced design in exhaust systems. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your FLOWTECH Axle-Back exhaust system.

BEFORE STARTING:

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACK STANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.

INCLUDED HARDWARE:

Qty.	Description
1	Exhaust Band Clamp
1	Hanger Keeper

INSTALLATION:

1. Disconnect the negative cable from the vehicle battery.

2. If necessary, lift the vehicle and secure on jack stands.

3. From under the vehicle, loosen the band clamp securing the OE muffler section to the OE mid-pipe.

4. Remove the OE muffler section by sliding it off the (x2) rubber isolation mounts and slide the OE muffler section connection pipe off the mid pipe.

5. Using supplied 2.5" band clamp, secure the Flowtech muffler section over the OE mid-pipe. Do not tighten the band clamp.

6. Install hanger keeper on left hanger rod.

7. Align the Flowtech Axle-Back Exhaust System to desired position and tighten the band clamp from step 5.

8. Connect the battery, start the engine, and check for leaks.

9. Re-check your work.

10. Remove the jack stands and lower the vehicle.

11. After 150 miles, re-check and tighten all bolts and clamps.

NOTE: It is normal for the Flowtech Exhaust System to emit smoke for the first few minutes during break-in period.

Learn more about performance exhaust systems we have.