



Installation Instructions
717827
2005-10 FORD MUSTANG GT
4.6L, 5.4L ENGINE
Coupe & Convertible

OVERVIEW:

1. Take a moment to read and understand these instructions before installing your Flowmaster performance system.

NOTE: Please inventory all parts now before continuing and if necessary, report any missing items to our tech line. This will avoid potentially stranding your vehicle until any missing replacement parts arrive.

ITM #	PART #	DESCRIPTION	QTY.
1	70001-503	Right Muffler Assembly	1
2	70001-504	Left Muffler Assembly	1
N/A	PK509	Hardware Pack includes:	1
3	MC250BS	2½" Stainless Band Clamp	2

REMOVE STOCK EXHAUST SYSTEM:

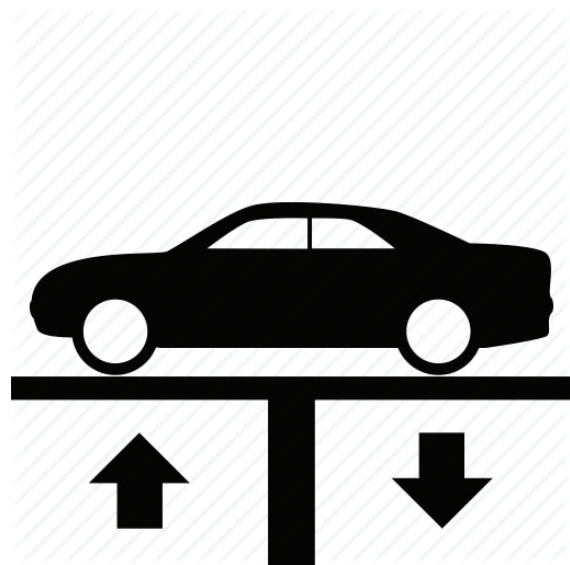
2. Raise vehicle up on a hoist or rack to working height. If you don't have access to a hoist or rack, support vehicle with jack stands.

WARNING:

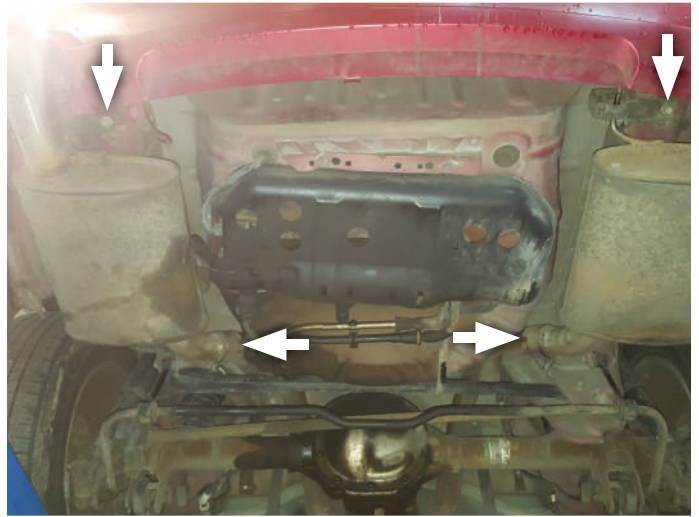
Avoid serious burns! Allow your vehicle time to cool completely before touching any factory engine components.

To ease preparation and installation of your new kit:

- Apply penetrating lubricant to mounts, bolts and clamps before you remove them.
- Use stands as necessary to support parts as you detach them from your vehicle and again as you install new parts.



- Loosen clamps (x2) securing left and right factory mufflers to vehicle then unbolt hanger mounts on each muffler from vehicle. Finally, remove muffler assemblies from vehicle.

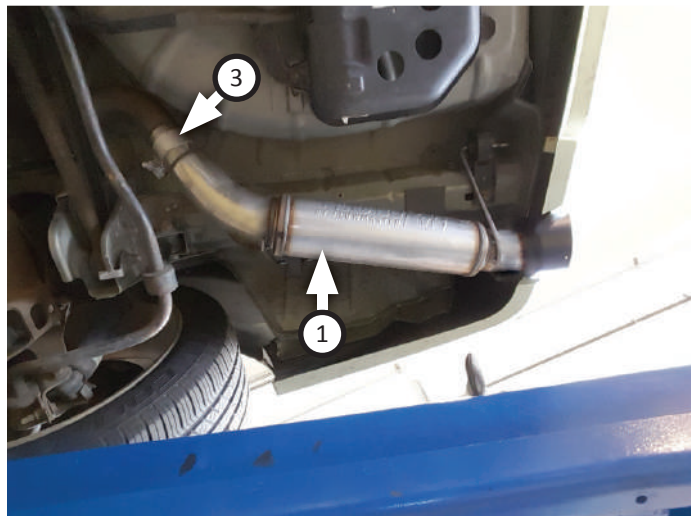


INSTALL FLOWMASTER EXHAUST SYSTEM

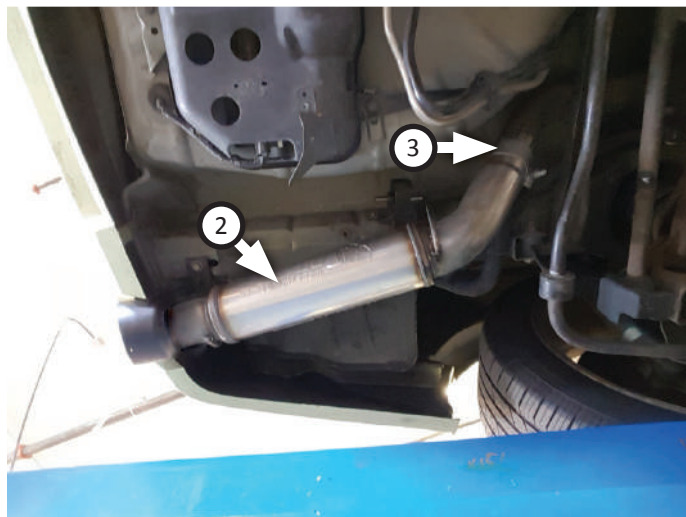
- Transfer hanger mounts from factory mufflers over to corresponding FlowFX mufflers. Remove nuts from stock and Flowmaster clamps, apply anti-seize compound to bolts and re-install nuts.



- Place **clamp (3)** onto **right muffler assembly (1)** and seat it 2" deep into right tailpipe. Insert (x2 ea.) wire hangers into isolators then tighten clamp just enough to allow for later adjustment.



- Place **clamp (3)** onto **left muffler assembly (2)** and seat it 2" deep into left tailpipe. Insert (x2 ea.) wire hangers into isolators then tighten clamp just enough to allow for later adjustment.



- Rotate exit pipes and tips to desired distance from body or bumper, so angle cut on tips are properly positioned.
- Adjust exhaust components for fit; maintaining 1/2" clearance and compensating for suspension, travel and vibration then tighten all clamps.
- Recommended: Secure slip-fit connections with a 1-inch tack weld then spray high-temp paint over each weld to prevent rust and premature corrosion.



Congratulations, the installation of your FLOWMASTER performance exhaust system is now complete!





Installation Diagram
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