



## **FORCE II** **SYSTEM #17125**

**1988-1992 CHEVROLET / GMC 1500/2500 SERIES TRUCK**  
5.7L ENGINES • STANDARD CAB, SHORT BED

### **Removal:**

- 1) Raise the vehicle up on a hoist or rack to working height. If you do not have access to a hoist or rack raise the vehicle and support securely with jack stands.
- 2) Using a hacksaw or sawsall, cut the stock tailpipes off at the rear of the muffler.
- 3) With a 15mm wrench, unbolt the two "L" hangers that support the tailpipes. Remove the stock tailpipe assembly from under the vehicle.
- 4) Remove the muffler clamp at the catalytic converter to muffler connection, and using a 15mm wrench, unbolt the "L" hanger from the front of the muffler assembly. Then remove the muffler assembly from under the vehicle.

### **Installation:**

- 1) Before installing anything, prep the clamps supplied in the hardware kit by removing the nuts, and applying a thick lubricant such as white grease or anti-seize to the threads.
- 2) Install the muffler inlet pipe #TB207 on the back of the catalytic converter. Make sure to align the notch with the tab on the catalytic converter. Clamp lightly using one of the provided clamps.
- 3) Slip the muffler **#53073** onto the inlet pipe and support with a stand. Install one of the provided clamps and tighten just enough to hold in position.
- 4) Place pipe **#26004** into position over the axle and slip into the muffler outlet. Install one of the provided clamps and tighten just enough to hold in position.
- 5) Slip pipe **#26005** onto the end of pipe **#26004**. Install one of the provided clamps and tighten just enough to hold in position.
- 6) Adjust the position of all muffler, pipes and tips to provide a satisfactory fit. Maintain a minimum of 3/4" clearance between the Flowmaster system, the drivetrain and chassis components.
- 7) For a cleaner appearance and more secure installation, we highly recommend welding all slip-fit connections. If you live in a geographical area that has harsh winters or sees a great deal of precipitation, the use of high temperature paint over the welded areas can help to prevent surface rust and premature corrosion.

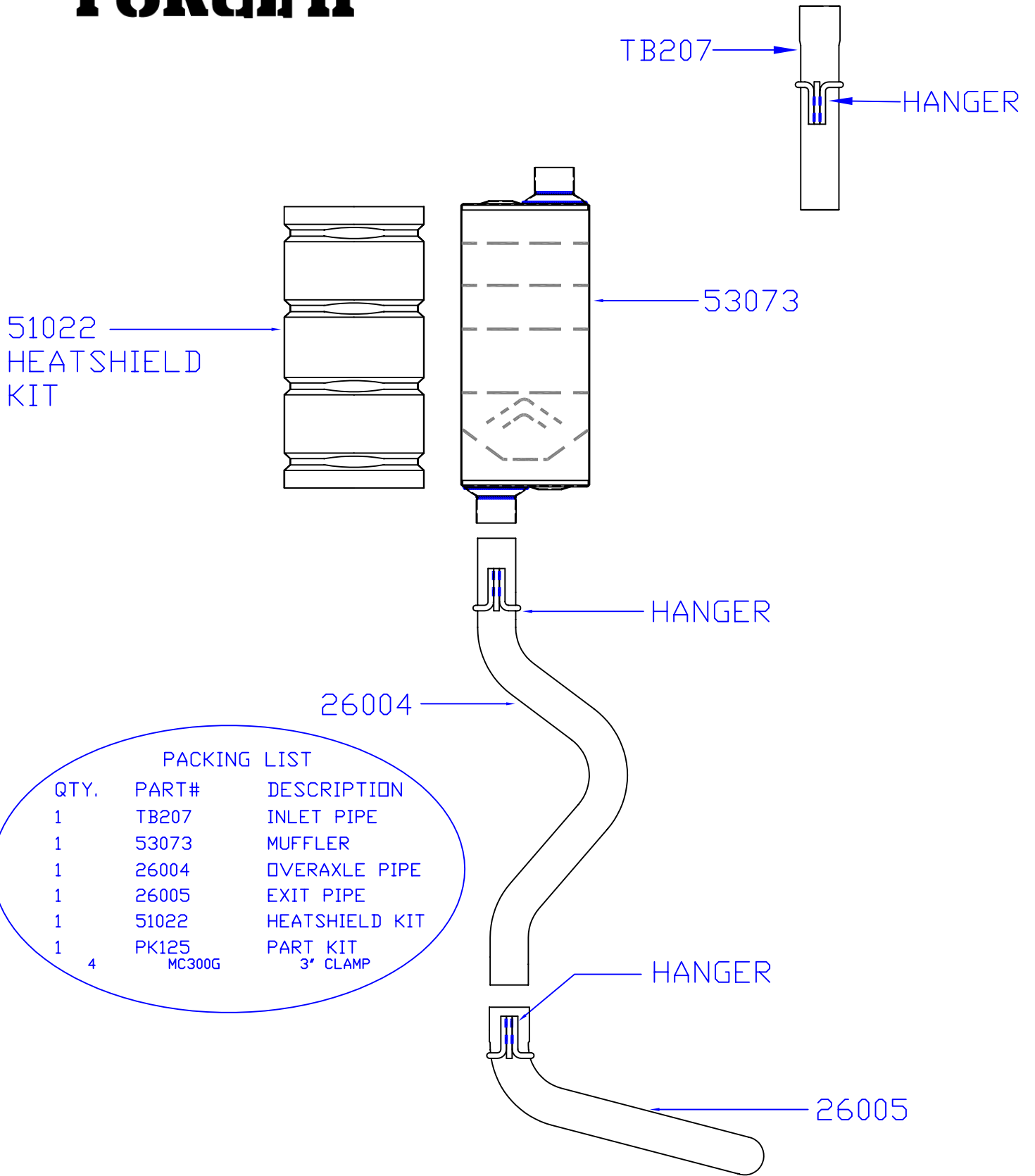


**FORCE II™**

Installation diagram for:

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PACKING LIST

QTY.	PART#	DESCRIPTION
1	TB207	INLET PIPE
1	53073	MUFFLER
1	26004	OVERAXLE PIPE
1	26005	EXIT PIPE
1	51022	HEATSHIELD KIT
1	PK125	PART KIT
4	MC300G	3" CLAMP