

Quality Steering Systems

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## FR1051 Technical Specifications <br> Positive Disconnection, 12V <br> Grounded Solenoid (Power Supply Coil Negative)

| CHARACTERISTICS | FR1051 |
| :--- | :--- |
| Nominal tension | Max 12V |
| Max. continuous current on main <br> contacts | $250 \mathrm{~A}\left[23^{\circ} \mathrm{C} / 73.4^{\circ} \mathrm{F}\right]$ |
| Max. short time current on main <br> contacts | $2500 \mathrm{~A} \mathrm{x} \mathrm{3} \mathrm{sec}$. |
| Recommended wire section | $>75 \mathrm{~mm}^{2} / 0.116 \mathrm{sq}$ in |
| Protection degree | IP 65 |
| Tightening torque M10 nuts | $20 \mathrm{Nm} / 14.75 \mathrm{ft} \mathrm{lb}$ |
| Tightening torque M5 nuts | $1.6 \mathrm{Nm} / 1.18 \mathrm{ft} \mathrm{lb}$ |
| Operating temperature range | $-40^{\circ} \mathrm{C} /+85^{\circ} \mathrm{C}-40^{\circ} \mathrm{F} /+185^{\circ} \mathrm{F}$ |
| Contacts | Silver plated copper |
| Contact terminals | M10 tin-plated brass |
| Nuts for contacts | Brass |
| Peak current coil rated input | 4.4 A |
| Max. retaining coil | 3.2 A |
| Holding coil rated input | 0.4 A |


| FITTING INSTRUCTIONS: |  |
| :--- | :--- |
| The battery isolator switch must be |  |
| placed as close as possible to the batteries. To |  |
| avoid corrosion to wires and terminals, mount in |  |
| a protected location. |  |
| It can be fixed to the frame according to |  |
| the fitting diagram shown in the drawing, using |  |
| M 8 TCEI (cylindrical head - encased hexagon) |  |
| screws UNI 5931: 1984, and plain washers |  |
| $8,4 \times 1.7$ UNI 6592:1969. |  |
| The inversion of the power supply to the |  |
| coil causes serious damage to the internal |  |
| diode. |  |

## FR1051 Mounting Diagram

Positive Disconnection, 12 V
Grounded Solenoid (Power Supply Coil Negative)



# FR1051 <br> Positive Disconnection, 12V <br> Grounded Solenoid (Power Supply Coil Negative) 

The Flaming River FR1051 Disconnect Switch is designed to disconnect a vehicle electrical system using a toggle switch (Not Included). The disconnect switch should be located as close as possible to the battery. The toggle switch can be located in any convenient location for ease of operator use.

1. Positive battery cable is connected to terminal 30 (POS BATT.)
2. Vehicle load is connected to terminal 30A (POS.TEL.)
3. From terminal 85 (NEG.BOB.), connect a wire to one side of the toggle switch. (Any style of "maintained" switch is acceptable, 10 amp or greater).
4. Connect the other side of the toggle switch to chassis ground.

When the operator closes the toggle switch, the solenoid in the disconnect switch is activated. The switch will remain closed (on) as long as terminal 85 is grounded.

- Always use proper wiring techniques.
- Wire size should be determined using industry standards based upon load requirements and length of cable needed.
- Activation solenoid has a max draw of $4.4 \mathrm{amps}, 0.4 \mathrm{amps}$ continuous.
- Main terminals are rated for 250 amps continuous, 2500 amps peak.
- We always recommend the use of Battery Terminal Covers FR1003TM.


## FR1051 Wiring Diagram

 Positive Disconnection, 12VGrounded Solenoid (Power Supply Coil Negative)


## FR1052 Mounting Diagram

## Positive Disconnection, 12 V

Insulated Solenoid (Power Supply Coil From Battery)

FR1052-
ASM, SWITCH 12 V INSULATED SOLENOID
This drawing is for reference only and is the property of Flaming River Industries



## FR1052 Technical Specifications

## Positive Disconnection, 12V

Insulated Solenoid (Power Supply Coil From Battery)

| CHARACTERISTICS | FR 1052 |
| :--- | :--- |
| Nominal tension | Max 12 V |
| Max. continuous current on main <br> contacts | $250 \mathrm{~A}\left[23^{\circ} \mathrm{C} / 73.4^{\circ} \mathrm{F}\right]$ |
| Max. short time current on main <br> contacts | $2500 \mathrm{~A} \mathrm{x} \mathrm{3} \mathrm{sec}$. |
| Recommended wire section | $>75 \mathrm{~mm}^{2} / 0.116 \mathrm{sq}$ in |
| Protection degree | IP 65 |
| Tightening torque M10 nuts | $20 \mathrm{Nm} / 14.75 \mathrm{ft} \mathrm{Ib}$ |
| Tightening torque M5 nuts | $1.6 \mathrm{Nm} / 1.18 \mathrm{ft} \mathrm{lb}$ |
| Operating temperature range | $-40^{\circ} \mathrm{C} /+85^{\circ} \mathrm{C}-40^{\circ} \mathrm{F} /+185^{\circ} \mathrm{F}$ |
| Contacts | Silver plated copper |
| Contact terminals | M10 tin-plated brass |
| Nuts for contacts | Brass |
| Peak current coil rated input | 4.4 A |
| Max. retaining coil | 3.2 A |
| Holding coil rated input | 0.4 A |


| FITTING INSTRUCTIONS: | ELECTRICAL DIAGRAM |
| :--- | :--- |
| The battery isolator switch must be |  |
| placed as close as possible to the batteries. To |  |
| avoid corrosion to wires and terminals, mount in |  |
| a protected location. |  |
| It can be fixed to the frame according to |  |
| the fitting diagram shown in the drawing, using |  |
| M 8 TCEI (cylindrical head - encased hexagon) |  |
| screws UNI 5931: 1984, and plain washers |  |
| $8,4 \times 1.7$ UNI 6592:1969. |  |
| The inversion of the power supply to the |  |
| coil causes serious damage to the internal |  |
| diode. |  |

# FR1052 <br> Positive Disconnection, 12V <br> Insulated Solenoid (Power Supply Coil From Battery) 

The versatility of Flaming River's FR1052 Disconnect Switch allows for multiple installation options based upon user need and vehicle application.

Options:
A. Include positive or negative electrical disconnection
B. Positive or negative switching.
C. Continuous operator controlled remote "on", and Passive disconnect via vehicle ignition off.
D. The addition of the FR1053 Time Delay Relay makes the switch suitable for vehicles requiring a Selective Catalytic Reduction cleaning cycle or other custom features.

The disconnect switch should be located as close as possible to the battery.

Common Installations:

## Operator controlled ON-OFF [+/- disconnect and switching]

1. Positive or negative battery cable is connected to terminal 30-31.
2. Vehicle load $(+/-$ ) is connected to terminal $30 \mathrm{~A}-31 \mathrm{~A}$
3. User determines $+/-$ switching. Term. 85 switched for negative, Term. 86 switched for positive. Un-switched side: 85 chassis ground, 86 positive. (Any style of "maintained" switch is acceptable, 10 amp or greater)

# FR1052 <br> Positive Disconnection, 12V <br> Insulated Solenoid (Power Supply Coil From Battery) 

Passive Disconnect (Ignition OFF Battery Disconnection) This installation uses a momentary switch (Not Included) to energize the vehicles electrical system, then uses the ignition system to maintain the disconnect switch in the closed (on) position. When the ignition is turned off, the disconnect switch automatically opens (off) and the electrical system is disconnected.

1. Positive battery cable is connected to terminal 30-31
2. Vehicle load is connected to terminal 30A-31A
3. Terminal 85 (NEG.BOB.) is connected to chassis ground.
4. Terminal 86 (POS.BOB.) is connected to one side of momentary switch and is connected to an "ignition on" circuit (i.e. Switch "IGN/ RUN" terminal)
5. Other side of momentary switch is connected to constant positive. (Any style of momentary switch is acceptable, 10 amp or greater).

- Always use proper wiring techniques.
- Wire size should be determined using industry standards based upon load requirements and length of cable needed.
- Activation solenoid has a max draw of $4.4 \mathrm{amps}, 0.4 \mathrm{amps}$ continuous.
- Main terminals are rated for 250 amps continuous, 2500 amps peak.
- We always recommend the use of Battery Terminal Covers FR1003TM.

FR1052 Wiring Diagram
Positive Disconnection, 12V
Insulated Solenoid (Power Supply Coil From Battery)


## FR1052 Wiring Diagram

Positive Disconnection, 12V
Insulated Solenoid (Power Supply Coil From Battery)


## FR1052 Wiring Diagram

Positive Disconnection, 12V
Insulated Solenoid (Power Supply Coil From Battery)


## FR1052 Wiring Diagram <br> Positive Disconnection, 12V <br> Insulated Solenoid (Power Supply Coil From Battery)



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