



INSTALLATION INSTRUCTIONS

PART No.

FB23006, FB33006

**Jeep® JK Wrangler
Steel / Aluminum Tube Fenders**



REQUIRED TOOLS

- 10mm Socket
- 13mm Socket
- 13mm Wrench
- M6-1.0 Nutsert Tool

KIT CONTAINS

Rubber Gasket Material

QTY

4 pcs

FRONT FENDERS:

- M8 Hex Bolt 16
- M8 Hex Flange Nut 16
- M8 Flat Washer 16

REAR FENDERS:

- M6 x 40mm Hex Bolt 8
- M6 x 50mm Hex Bolt 2
- M8 x 50mm Hex Bolt 4
- M8 Hex Flange Nut 4
- M8 Flat Washer 14
- M6 Flat Head Riveted Nut 10

FRONT FENDER FLARES

1) REMOVE STOCK FENDER AND INNER FENDER WELL

Remove all stock bolts holding your fender in place with a 10mm socket. There should be five (5) bolts and one (1) nut or clip on either side. There will be one (1) plastic rivet on your stock flares. Remove or cut this away. Remove the stock flare by pulling up and away from the Jeep. Start on one end and work your way around. The clips will not be reused, so breaking them is not a concern.

Disconnect your side marker light wire harness and set the whole stock fender aside. Clean up the OEM plastic clips if you've left any behind. Also, remove the threaded clip from the front inner tab of the stock fender.



2) INSTALL YOUR NEW FENDER FLARES

Apply the supplied rubber gasket to your new fenders. Peel away the backing and stick the gasket to your tube fenders. You may need to make a few small cuts around the bends to keep the gasket flat.



Lift your new fender flares into place. Line up the holes in the fender flare with the Jeep's OEM holes. Attach the flare with the supplied bolts, washers and nuts.



REAR FENDER FLARES

1) REMOVE STOCK FENDER AND INNER FENDER WELL

Remove all five (5) plastic rivets from inside the fender well using a flathead screwdriver or pliers. A rivet removal tool is ideal for this. Pull the fender up-and-out to remove it from the Jeep. The plastic retainer clips holding the fender on will not be reused, so they can be removed by any means necessary.



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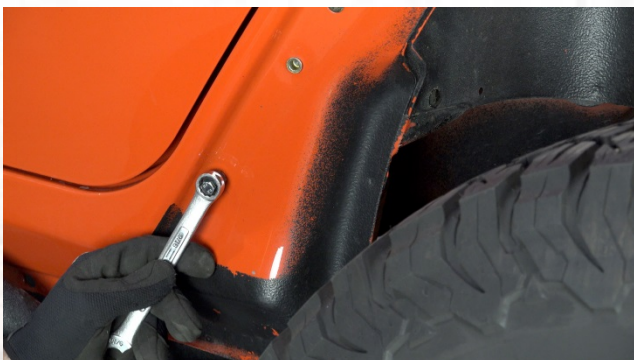


2) **INSTALL NUTSERTS**

Place the nutserts that came with the Kit into the holes below as identified below. Hold the fender up to the side of the Jeep to ensure that the nutserts are in the correct holes before you permanently install them.



We highly recommend using a nutsert tool for installation. The thread size on the nutsert is M6-1.0. We found this tool to be helpful from MSC Direct – part #09331786



3) **INSTALL REAR FENDERS**

Apply the rubber gasket to your rear fenders as you did for the fronts. Lift your rear tube fender into place. Loosely install M8 Hex Bolts in the holes where you can access the back of the bolt. Use these two bolts to hold the fender on the Jeep during the final installation process. Loosely install all bolts and washers before tightening. Carefully tighten all bolts. **DO NOT OVERTIGHTEN** as you can dislodge and spin the nutserts.



4) **CONGRATULATIONS ON YOUR NEW FENDER FLARES!**