



INSTALLATION INSTRUCTIONS

PART No. FB21293 & FB21294

Toyota® 2005+ Tacoma
Front Bed Stiffeners & Wheel Chock System



FB21293



FB21294



REQUIRED TOOLS

T30 Torx Bit
19mm Socket

KIT CONTAINS

FB21293 / FB21294

Stiffeners / Wheel Chock Brackets (Left & Right)
M12 Hex Bolt
M12 Washer
M12 Lock Washer
M8 Lock Washer
T-Slot Nut

QTY

1ea
4
4
4
4
4

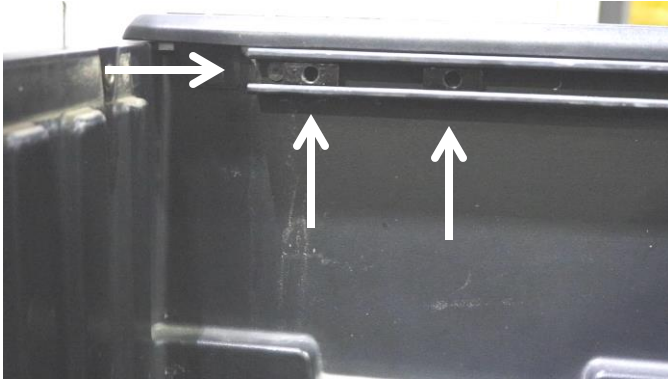
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1) PREPARE YOUR BED

Open your bed and locate your left and right trail rails. Remove the front rail caps and insert 2 T-Slot Nuts into each rail as shown.



Your vehicle may or may not have a front trail rail, but will come with be bolts in either case. These bolts will be used for this installation. If you do have the rail, with a T-30 torx bit, remove the 5 bolts and washers, and remove the rail.



2) INSTALL YOUR STIFFENERS/ CHOCK SYSTEM

Hold the respective side bracket up to the front wall and rail, and align its bolt holes with the T-Nuts. Insert 2 of the included bolts, washers, and lock washers, and with a 19mm socket, secure it to the rail.



Line up the bracket with the front wall holes, and secure it with 2 of the factory bolts and washers, with a T-30 torx.



Repeat on the opposite side.





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If you purchased **FB21294** (Wheel Chock System), you will need to secure their center with the 5th factory bolt and washer. For **FB21293** (Front Bed Stiffeners), reinstall the leftover bolt into the bed like normal.



3) ENJOY YOUR NEW PRODUCT!

