

INSTRUCTIONS
 APPLICATION: 1995-2004 TOYOTA TACOMA
 BUMPER KIT: 31018 CHROME / 32018 BLACK

| ITEM | QUANTITY | CONTENTS | TOOLS |
|------|----------|-----------------------------------|------------------------|
| 1 | 1 | REAR BUMPER ASSEMBLY | 18MM SOCKET RATCHET |
| 2 | 2 | BUMPER MOUNTING BRACKETS | |
| 3 | 1 | INNER BUMPER FRAME | |
| 4 | 8 | M12 HEX BOLTS | |
| 5 | 2 | M12 HEX NUTS | |
| 6 | 2 | LICENSE PLATE LAMP HOUSING | |
| 7 | 1 | LICENSE PLATE LAMP WIRING HARNESS | |
| 8 | 2 | LIGHT BULB | |
| 9 | 1 | LICENSE PLATE BOLT KIT | |
| 10 | 2 | WIRING QUICK SPLICES | |

1. Verify that all contents listed are present. Carefully read all instructions before installing.
2. Attach the bumper mounting brackets to the inner bumper frame using the supplied M12 hex bolts. The welded nuts on the bracket face the outside of the bumper. Do not fully tighten at this time. (FIGURE 1)
3. Install all license plate lighting components at this time. Splice new wiring harness to the original harness connector. (FIGURE 2)
4. Install the bumper assembly to the vehicles frame, use the remaining M12 bolts and nuts to secure the bumper brackets.
5. Align the bumper as desired then tighten all hardware. (FIGURE 3)

