



INSTRUCTIONS
PERFECT FIT BUMPERS

2001-2006 CHEVROLET TAHOE / SUBURBAN / GMC YUKON / YUKON XL
P/N: 31014 / 32014

ITEM	QUANTITY	CONTENTS	TOOLS
1	1	BUMPER ASSY	18MM SOCKET + RATCHET
2	2	MOUNTING BRACKET (MAIN CHASSIS)	18MM WRENCH
3	2	MOUNTING BRACKET (OUTER BUMPER SUPPORT)	21MM SOCKET + RATCHET
4	2	M14 X 45MM BOLTS	19MM SOCKET + RATCHET
5	2	M14 FLAT WASHERS	19MM WRENCH
6	8	M12 X 45MM BOLTS	21MM WRENCH
7	2	M10 X 40MM BOLTS	
8	4	M12 CARRIAGE BOLTS	
9	12	M12 HEX NUTS W/ATTACHED WASHER	
10	2	LICENSE PLATE LAMP HOUSING	
11	2	LICENSE PLATE LAMP LIGHT BULBS	
12	1	LICENSE PLATE LAMP WIRING ASSY.	

Removal instructions

1. Verify all hardware contents listed above are present. Carefully read all instructions before installing.
2. If vehicle is equipped with a receiver hitch system, remove the two bolts that support the bumper on the hitch. (FIGURE 1)
3. Remove the nuts from the main bumper bracket located in front of the bumper assy. (Figure 2)
4. Remove the nuts and bolts from the lower portion of the inner bumper brackets. (FIGURE 3)
5. Remove lower bolt for inner brackets to chassis. (FIGURE 4)
6. Remove the connector for the license plate lamp from the junction block located next to the spare tire. (FIGURE 6)
7. The original bumper can then be removed.
8. Transfer any other original parts to new bumper as needed.
9. Install new inner brackets to frame rail using two M14 bolts and two M10 bolts.
10. Install new outer brackets to the new bumper using the supplied carriage bolts, flat washers, lock washers, and nuts. (FIGURE 5)
11. Splice original harness connector to new harness based on wire colors.
12. Install the new license plate lamp housings bulbs and harness to the new bumper. (FIGURE 7)
13. Install the new bumper to the frame, use the supplied bolt plate and nuts to hold it in place while all other hardware is installed.
14. Do not tighten any hardware until all other hardware is installed and aligned.
15. Reconnect wiring harness.
16. Tighten all bolts to torque spec of 90 ft/lbs.
(It is recommended to occasionally re-check and tighten hardware)

Care instructions

- Regular waxing is recommended. Do not use any type of polish or wax that may contain abrasives
- Stainless steel products can be cleaned with mild soap and water. Stainless steel polish should be used to polish small scratches.
- Gloss black finishes should be cleaned with mild soap and water

