

TRANSMISSION PAN

CLEAN MATING SURFACES. Of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK PAN FLANGES for flatness. Straighten stamped metal pans. Replace id severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.

ATTACH AND ALIGN GASKET TO PAN

IMPORTANT: Chemical adhesives MUST NOT intermix with transmission fluid. Therefore, the gasket must be installed **DRY** without adhesives.

Install cap screws through pan and gasket holes.

Note: This gasket is a **HoleLock** design which features slightly undersized holes to allow the fasteners to retain themselves into gasket/pan holes.

Wipe off any excess transmission fluid from transmission flange.

REINSTALL PAN TO TRANSMISSION. Install cap screws, finger tight. Torque cap screws to OEM specifications. Avoid over-torquing.

