

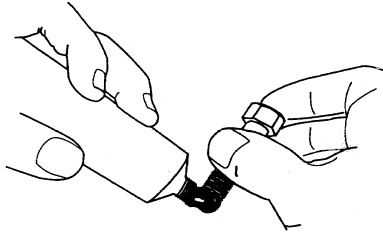


## FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

### INTAKE AND EXHAUST MANIFOLD GSKETS

**CLEAN MATING SURFACES** of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.



**CLEAN ALL THREADS** by using a wire brush for bolts and studs, tap all bolt holes and stud nuts. Apply a high temperature anti-seize lubricant to the bolt and stud threads.

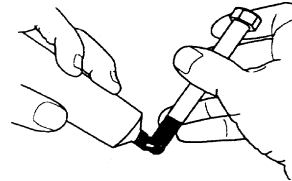
**ATTACH AND ALIGN GASKET(S) TO CYLINDER HEAD(S).** If gasket is steel faced on one side and fiber on the other, install steel faced side toward the manifold.

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**REINSTALL INTAKE AND EXHAUST MANIFOLDS** to the cylinder heads. Torque securely to OEM specifications. Over-torquing can fracture the manifolds or cause the bolts and studs to break.

### EXHAUST PIPE FLANGE

**CLEAN MATING SURFACES** of all foreign material. You may use a degreaser.



**CLEAN ALL THREADS** by using a wire brush for bolts and/or studs. Apply a high temperature anti-seize lubricant to the bolt and/or stud threads.

**ATTACH AND ALIGN GASKET.**

**REINSTALL EXHAUST PIPE FLANGE AND/OR E.G.R. VALVE GASKET(S) TO ENGINE.** Torque securely to OEM specifications. Over-torquing can cause the bolts and studs to break.

**TEST RUN ENGINE.** To determine that all seals hold during operation.

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Looking for dependable replacement air intake parts? Rely on Fel-Pro for quality and long-lasting products.