



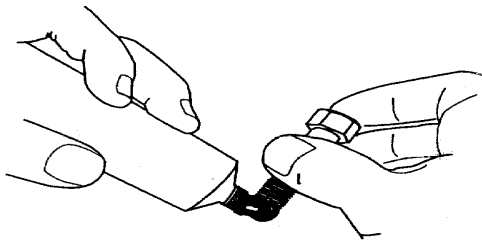
FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

EXHAUST MANIFOLD GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets and oil. You may wish to use a degreaser.

CHECK EXHAUST MANIFOLD for flatness with a straight edge. Resurface or replace if severely corroded or distorted.



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CLEAN ALL THREADS by using a wire brush for bolts and studs, tap all bolt holes and stud nuts. Apply a high temperature anti-seize lubricant to the bolt and stud threads.

ATTACH AND ALIGN GASKET TO CYLINDER HEAD. If gasket is steel faced on one side and fiber on the other, install steel faced side toward the manifold. Also, install Part No. 90714 (3 slotted bolt holes) to the **rear of the right-hand bank**, and to the **front of the left-hand bank**.

REINSTALL MANIFOLD TO ENGINE. Torque securely to OEM specifications.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.