



## INSTALLATION INSTRUCTIONS



**2011-12 FORD F250/F350/F450 8-LUG 4WD**

**REAR SWAY BAR LINK KIT**

**FTS92033**



## - PARTS LIST -

	<b>FTS92033</b>	<b>REAR SWAY BAR LINKS</b>
1	FT30475	NUT TAB
2	FT30476	SWAY BAR EXTENSION
8	FT1004	SWAY BAR LINK BUSHING HALF
1	FT50089	SLEEVE .625X.507X1.480 4 PACK
8	50000005081	1/2 SAE WASHER G8 ZINC
4	50132501081	1/2-13 X 2-1/2 HEX BOLT G8 ZNC
3	50130004152	1/2-13 C-LOCK NUT ZINC
1	FTLOCK	THREAD LOCKING COMPOUND 1 MIL
1	FTAS12	STICKER FT BLUE 10X4 DIE CUT
1	FTREGCARD	REGISTRATION CARD
2	FT92033I	INSTRUCTIONS

## - TOOL LIST -

### **Required Tools (Not Included)**

Floor Jack  
Jack Stands  
Assorted Metric and S.A.E sockets, and Allen wrenches  
Die Grinder

## - PRE-INSTALLATION NOTES -

### ***Read this before you begin installation-***

Check all parts to the parts list above before beginning installation. If any parts are missing contact Fabtech at 909-597-7800 and a replacement part will be sent to you immediately.

Read all instructions thoroughly from start to finish before beginning the installation. If these instructions are not properly followed severe frame, driveline and / or suspension damage may occur.

Check your local city and state laws prior to the installation of this system for legality. Do not install if not legal in your area.

Prior to the installation of this suspension system perform a front end alignment and record. Do not install this system if the vehicle alignment is not within factory specifications. Check for frame and suspension damage prior to installation.

The installation of this suspension system should be performed by two professional mechanics.

Use the provided thread locking compound on all hardware.

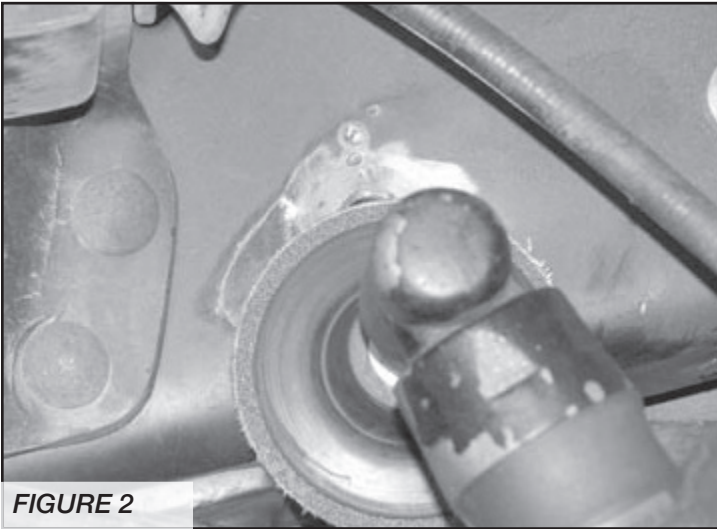
Do not combine this suspension system with any other lift device or parts.

This suspension must be installed with Fabtech shock absorbers.

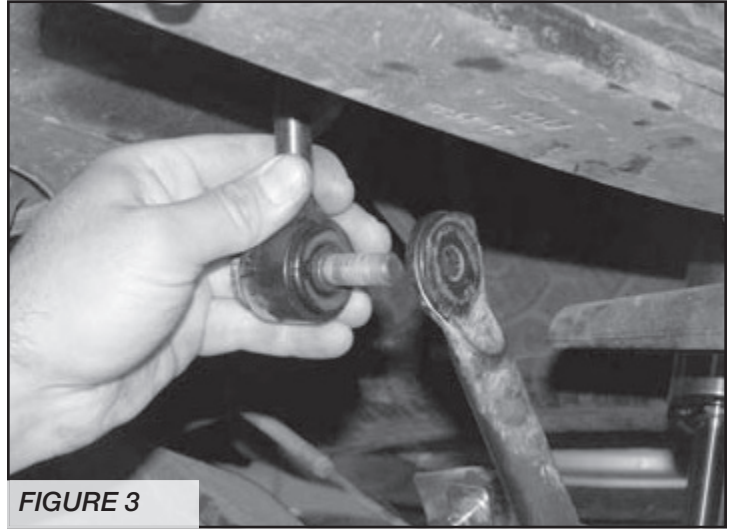
**WARNING-** Installation of this system will alter the center of gravity of the vehicle and may increase roll over as compared to stock.

## - INSTRUCTIONS -

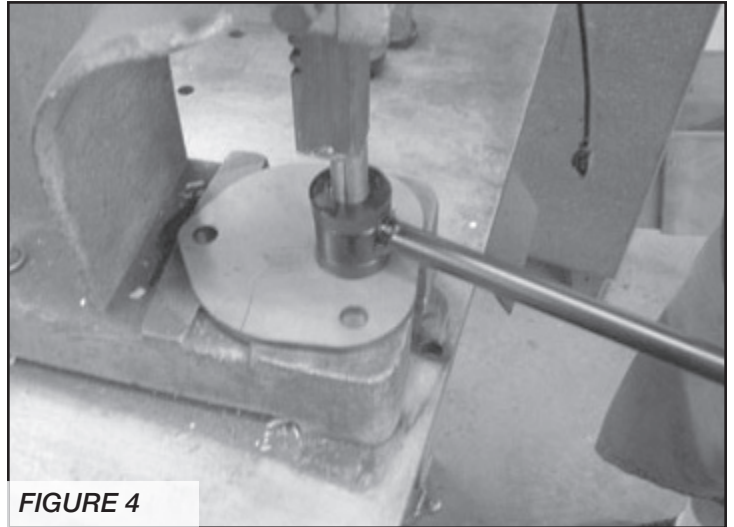
1. Disconnect the negative terminal on the battery. Jack up the rear end of the truck and support the frame rails with jack stands. **NEVER WORK UNDER AN UNSUPPORTED VEHICLE!** Remove the rear tires.
2. Remove the factory sway bar link on the driver side using a die grinder. **SEE FIGURES 1-2**



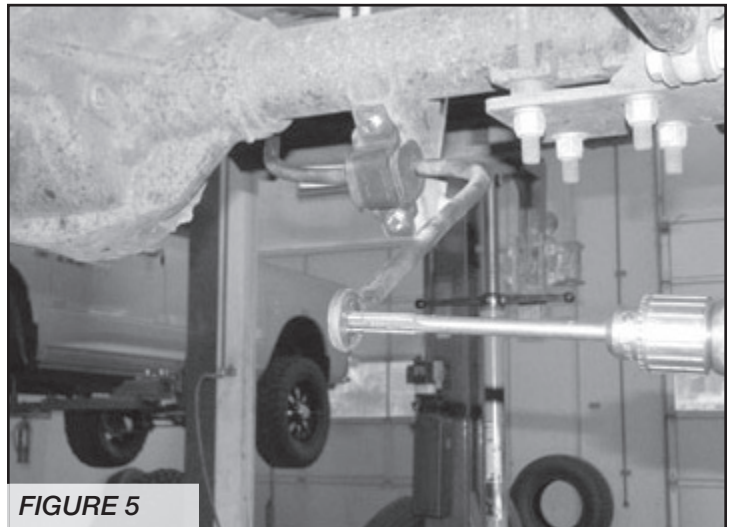
3. Remove the bolt attaching the factory link to the sway bar and discard the link. **SEE FIGURE 3**



4. Locate the one FT30476 sway bar link, four FT1004 bushings, and two FT50089 sleeves. Press the bushings and sleeves into the barrels on the sway bar links. **SEE FIGURE 4**

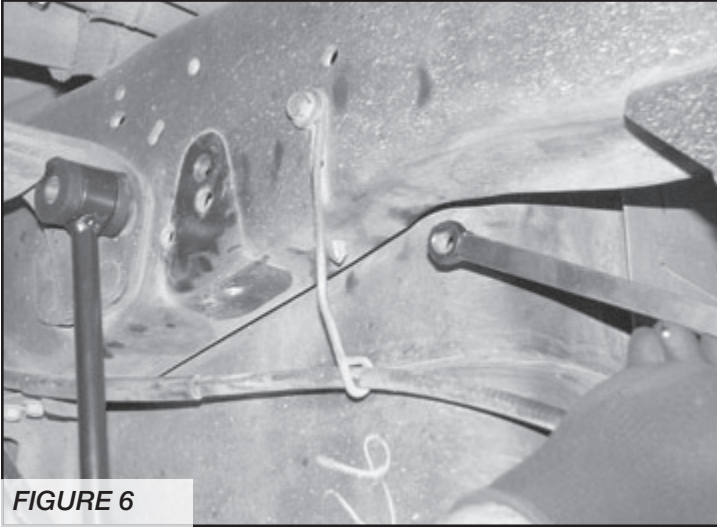


5. Using a 1/2" drill bit, drill out the sway bar to 1/2". **SEE FIGURE 5**

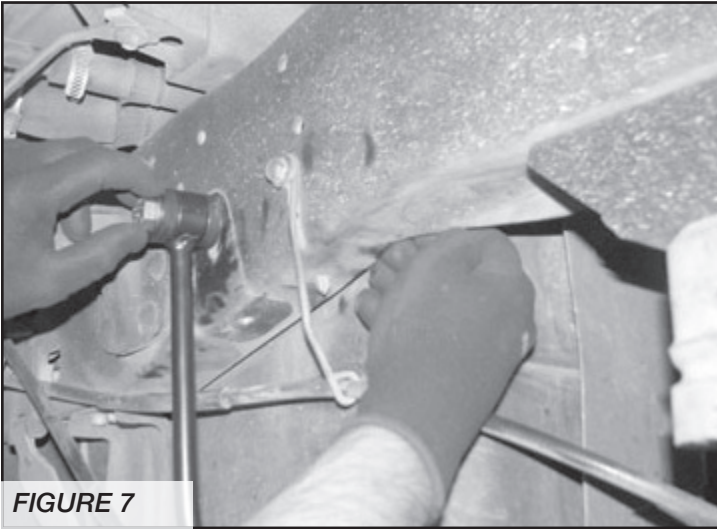


6. Locate the FT30475 nut tab, one 1/2"-13 x 2-1/2" bolt and a 1/2" washer. Mount the link to the frame using the hardware listed above. Torque to 90ft-lbs.

**SEE FIGURES 6-7**

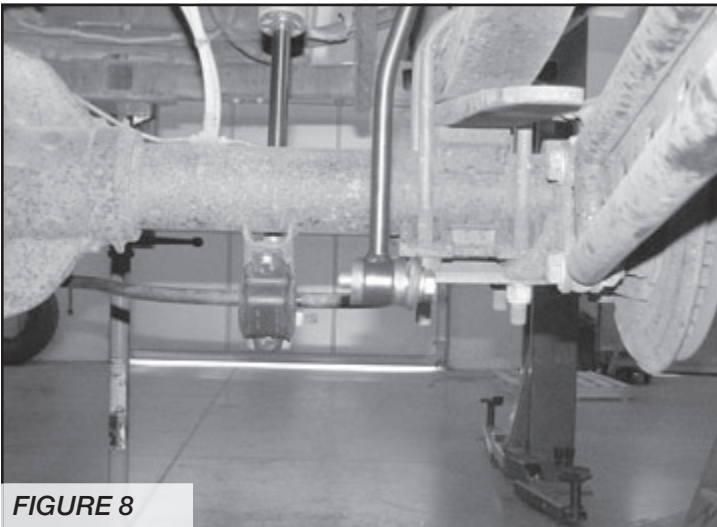


**FIGURE 6**



**FIGURE 7**

7. Mount the lower end of the link to the sway bar one 1/2"-13 x 2-1/2" bolt, two 1/2" washers and one c lock nut. Torque to 90ft-lbs. **SEE FIGURE 8**



**FIGURE 8**

8. Repeat steps 1-6 on the passenger side. Use a 1/2" c lock nut on the passenger side upper. Nut tab is not needed.
9. Recheck all bolts for proper torque.
10. Complete product registration card and mail to Fabtech in order to receive future safety and technical bulletins on this suspension.

**Vehicles that will receive oversized tires should check ball joints and all steering components every 2500-5000 miles for wear and replace as required.**

**RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 50 MILES AND PERIODICALLY THEREAFTER.**