



**FTS92011**  
**2005 - 2007 FORD F250 / F350 2wd**  
**& 4wd Super Duty Pitman Arm**

<b>Qua</b>	<b>Part #</b>	<b>Description</b>
	FTS92011	05-06 Super Duty Pitman Arm
1	FT30122	Pitman Arm
1	FT30206	Pitman Arm Spacer (2wd only)
1	FTLOCK	Thread Locking Compound
2	FT92011i	Instructions
1	FT30258	Sector Shaft Nut

**READ BELOW BEFORE INSTALLING THIS KIT**

**THIS SUSPENSION SYSTEM MUST BE INSTALLED WITH FABTECH SHOCK ASBORBERS**

**VEHICLES THAT WILL RECEIVE OVERSIZED TIRES SHOULD CHECK BALL JOINTS, TIE RODS ENDS AND IDLER ARM EVERY 2500-5000 MILES FOR WEAR AND REPLACE AS NEEDED**

**PRIOR TO THE INSTALLATION OF THIS SUSPENSION SYSTEM A FRONT END ALIGNMENT MUST BE PERFORMED AND RECORDED. DO NOT INSTALL THIS SYSTEM IF THE VEHICLE ALIGNMENT IS NOT WITHIN FACTORY SPECIFICATIONS. CHECK FOR FRAME AND SUSPENSION DAMAGE PRIOR TO INSTALLATION.**

**READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION.**

**FABTECH RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING WITH COIL SPRINGS TO AVOID ANY POSSIBILITY OF INJURY.**

## INSTRUCTIONS:

1. Disconnect the negative terminal on the battery. Separate the drag link from the pitman arm and save hardware. Remove the factory pitman arm from the steering box using a large pitman arm puller or large two-jaw puller. Save the hardware and discard the pitman arm. SEE PHOTO BELOW.



2. Locate the supplied FT30122 drop pitman arm. Attach it to the steering box in the same indexed position as the factory pitman arm was when removed. **Install the provided FT30258 Sector Shaft Nut and torque to 350 ft. lbs. (Note: this is a one-time only use nut, once it is tightened on the sector shaft and removed, it must be discarded. SEE PHOTO BELOW.**



### **4 Wheel Drive Models**

3. Place the drag link through the bottom of the new pitman arm. Install the factory nut. Torque the nut to 90 ft lbs and install the factory nut keeper and the new cotter pin.

### **2 Wheel Drive Models**

4. Locate FT30206 pitman arm spacer. Place the drag link through the bottom of the new pitman arm. Place the spacer on top of the pitman arm, followed by the factory nut. Torque the nut to 90 ft lbs and install the factory nut keeper and the new cotter pin. SEE PHOTO BELOW.



**photo shown on 2wd truck with required spacer**

5. Check front-end alignment and set to factory specifications.