



**DODGE POWER STEERING**  
**FTS3409 PITMAN ARM 94-99 RAM 1500 4X4**  
**FTS3410 PITMAN ARM 2000 RAM 1500 4X4**

**PARTS LIST:**

**1 EA. DROP PITMAN ARM**

**TOOL LIST:**

**PITMAN ARM PULLER**

**PITMAN ARM SOCKET**

Remove the nut and washer from the steering shaft at the pitman arm. Using a pitman arm puller, remove the factory pitman arm. Slide the new drop pitman arm onto the splines of the steering shaft making sure to align the master splines. Reinstall the factory lock washer followed by the nut and torque to 200 ft-lbs.

Disconnect the negative terminal on the battery.

Check front-end alignment and set to factory specifications.