



**FORD POWER STEERING  
FTS309 PITMAN ARM UNTIL 3/99  
FTS310 PITMAN ARM AFTER 3/99  
FTS311 PITMAN ARM F250/F350 2WD**

**PARTS LIST:**

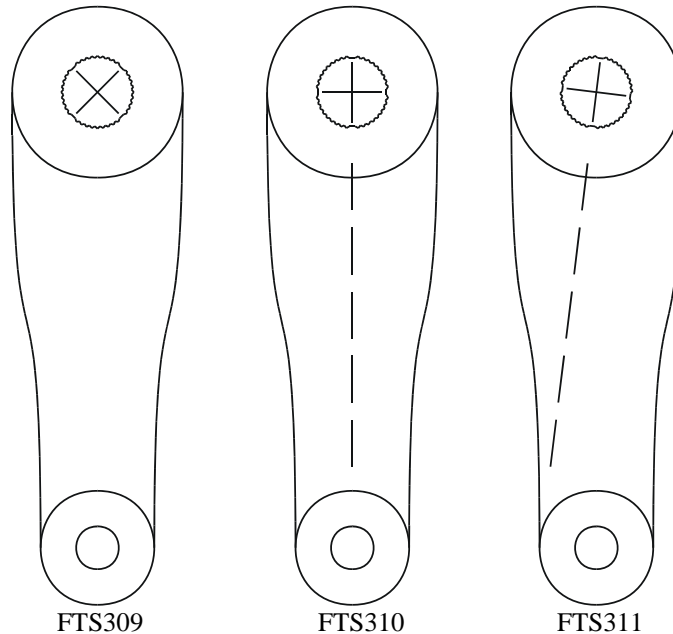
**1 EA. DROP PITMAN ARM**

**TOOL LIST:**

**PITMAN ARM PULLER**

**PITMAN ARM SOCKET**

**TORQUE WRENCH**



Disconnect the negative terminal on the battery. Remove the nut and washer from the steering shaft at the pitman arm. Using a pitman arm puller, remove the factory pitman arm. Using the diagram shown above, confirm that the master spline orientation on your factory pitman arm matches the one on the pitman arm supplied with this kit. If they do not match, you will need to purchase the correct replacement pitman arm. Slide the new drop pitman arm onto the splines of the steering shaft making sure to align the master splines. Reinstall the factory lock washer followed by the nut and torque to 200 ft/lbs.

Check front-end alignment and set to factory specifications.