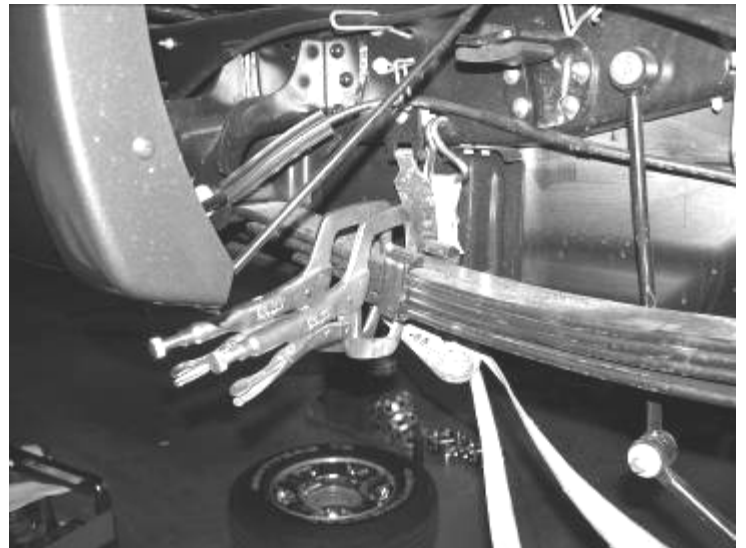
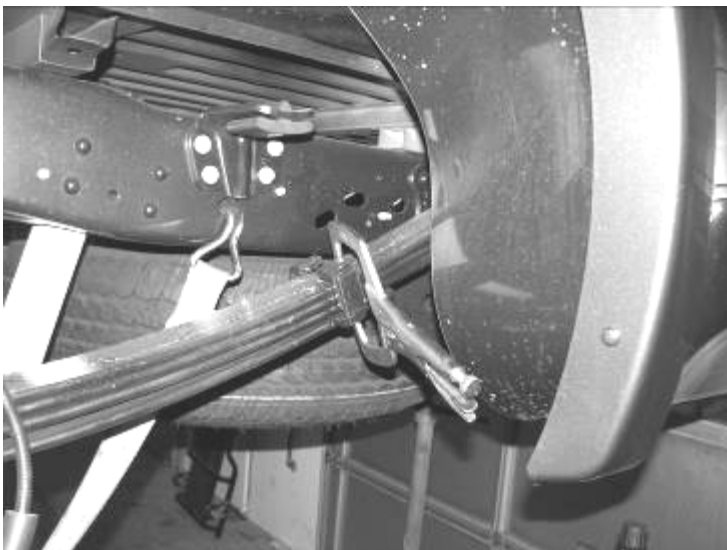




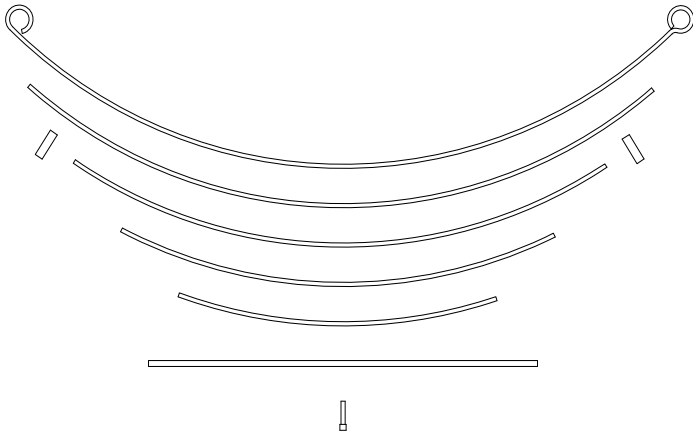
FTS216 REAR ADD-A-LEAF KIT
2008 FORD F-250/F-350 SUPER DUTY

Qua	Part #	Description
2	FT30275	Add-a-Leaf
1	FT90080	Center Pin Kit
2	FT216i	Instruction Sheet

1. Disconnect the negative terminal on the battery. Jack up the rear end of the vehicle and support the frame rails with jack stands. Supporting the rear differential, remove the rear shocks and u bolts. Lower axle down slowly. Use care not to over extend the brake hose.
2. Working from the driver side of the truck. Clamp the leaf spring and remove the center bolt. SEE PHOTO BELOW.



3. Separate the springs and install the provided add a leaf with the new center bolt in a pyramid pattern smallest on the bottom graduating to the longest on top. **NOTE: The longest side of the add-a-leaf from the center pin hole goes toward the shackle.** The factory flat overload leaf should remain on the bottom of the pack (if equipped). Clamp the spring and tighten the center bolt as not to leave a gap between the springs. Cut the thread of the bolt smooth with the nut. The nut should be on the topside of the leaf. **DRAWING BELOW.** (Number of leaves shown in drawing will vary from truck to truck).



4. Realign the center pin in the leaf spring pack to the centering hole on the axle perch and install the original u-bolts. Torque u-bolts to manufacture specifications.
5. Reinstall shocks and torque to manufactures specifications.
6. Repeat steps two through five on the passenger side of the truck.
7. Reinstall wheels and tires and torque to the wheel manufacture specifications.