

# FABTECH

## INSTALLATION INSTRUCTIONS

<b>FTS24248</b>		<b>JEEP GLADIATOR REAR FENDER KIT</b>
1	FT50747	REAR FENDER (DRIVER)
1	FT50748	REAR FENDER (PASS)
1	FT50755	HARDWARE SUBASSEMBLY

<b>FT50755</b>		<b>HARDWARE SUBASSEMBLY</b>
1	FT50756	HARDWARE KIT
1	FT24248i	INSTRUCTIONS
14	FT50746	FENDER LINER TAB
1	FTAS12	STICKER FT BLUE 10X4
1	FTREGCARD	REGISTRATION CARD

<b>FT50756 - HARDWARE KIT</b>		<b>LOCATION</b>
18	5/16-18 X 3/4" HEX BOLT	
6	5/16-18 X 3/4" BUTTONHEAD BOLT	
48	5/16" SAE WASHER	
24	5/16-18 NYLOCK NUT	
18	#10 X 1/2" TEK SCREW	

## 2020-2021 JEEP GLADIATOR JT REAR TUBE FENDER KIT

**FTS24248**

## - TOOL LIST -

### **Required Tools (Not Included)**

- Basic Hand Tools
- Floor Jack
- Jack Stands
- Torque Wrench
- Assorted Metric and S.A.E sockets, and Allen wrenches

## - PRE-INSTALLATION NOTES -

### **READ THIS BEFORE YOU BEGIN INSTALLATION -**

Check all parts to the parts list above before beginning installation.

Read all instructions thoroughly from start to finish before beginning the installation. If these instructions are not properly followed severe frame, driveline and / or suspension damage may occur.

Check your local city and state laws prior to the installation of this system for legality. Do not install if not legal in your area.

Use the provided thread locking compound on all hardware.

### **FOOTNOTES -**

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## - REAR INSTRUCTIONS -

1. Disconnect the negative terminal on the battery. Jack up the front end of the truck and support the frame rails with jack stands. **NEVER WORK UNDER AN UNSUPPORTED VEHICLE!** Remove the rear tires.
2. Remove the plastic clips that hold the inner liner in place. Then, using a small punch, or pry tool release and remove the plastic rivets that hold the inner liner and fender together. Then, remove the 8mm screws that secure the inner liner to the frame body. Remove the inner line and set aside.
3. Release the white clips attaching the fender to the body panel then remove the fender from the vehicle.
4. Install the new fender using the supplied 5/16" hex bolts, nut and washers. Use the 5/16" buttonhead bolts for the front most hole and the rear two holes on the fender. **NOTE: If reinstalling the inner plastic fender liner use (7) FT50746 (Liner Tab) while installing the washers and nuts on the back side of hole numbers 2,3,4,5,7,8,9 only. SEE FIGURES 1-3** Torque all 5/16" hardware to 17 ft-lbs

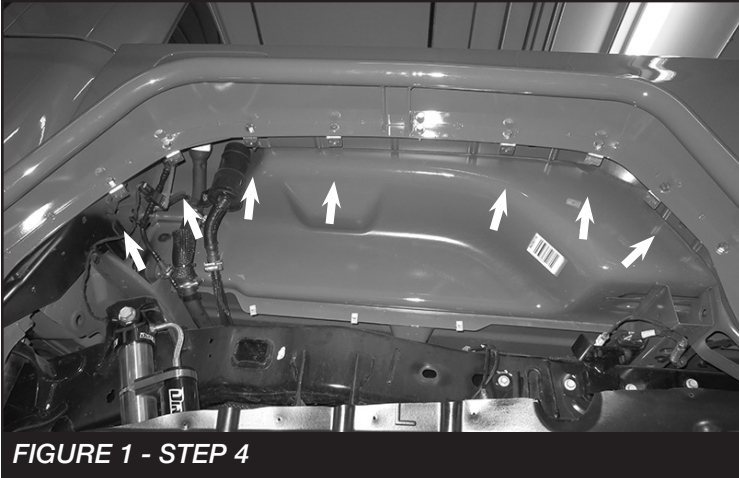


FIGURE 1 - STEP 4



FIGURE 2 - STEP 4

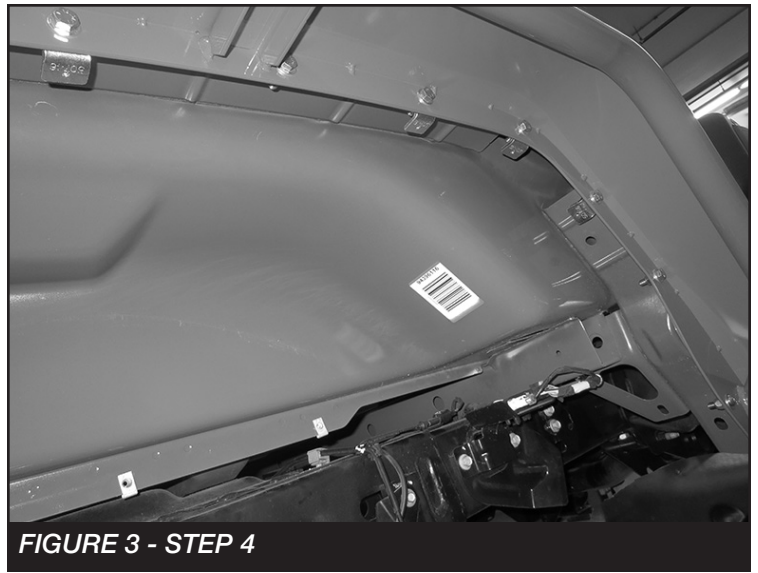


FIGURE 3 - STEP 4

5. Install the fender inner liner using the factory plastic tabs and 8mm factory screws. Cut the liner for proper fit. The screws will be used to mount the inner liner to the tabs installed in the last step. **SEE FIGURES 4-5**



FIGURE 4 - STEP 5



FIGURE 5 - STEP 5

6. Repeat steps on the opposite side of the vehicle.

7. Install tires and wheels and torque lug nuts to wheel manufacturer's specifications. Turn front tires left to right and check for appropriate tire clearance. **Note - Some oversized tires may require trimming of the front bumper & valance.**
8. Recheck all bolts for proper torque.

**Vehicles that will receive oversized tires should check ball joints, uniballs and all steering components every 2500-5000 miles for wear and replace as required.**

**RE-TORQUE ALL NUTS, BOLTS AND LUGS  
AFTER 50 MILES AND PERIODICALLY  
THEREAFTER.**