



**2005 - 2007 FORD SUPER DUTY 4WD  
REAR LIFT FOR 6" F-250 W/O FACTORY OVER LOAD LEAF  
FTS22033**

**PARTS LIST:**

| <b>Qua</b> | <b>Part #</b> | <b>Description</b>          |
|------------|---------------|-----------------------------|
| 2          | FTBK4         | 4" Block                    |
| 4          | FT728U        | U-Bolt                      |
| 1          | FT58H         | 5/8" Hardware               |
| 1          | FTS419        | Shim Kit                    |
| 1          | FT30166       | E-Brake Cable Sleeve        |
| 1          | 31182001081   | 5/16"-18 x 2" Hex Bolt gr.8 |
| 1          | 31000005252   | 5/16" Split Washer          |
| 1          | FT22033i      | Instruction Sheet           |

**Tool List: (Not Included)**

**Floor Jack**

**Jack Stands**

**Assorted Metric and S.A.E Sockets & Allen Wrenches**

**READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION!**

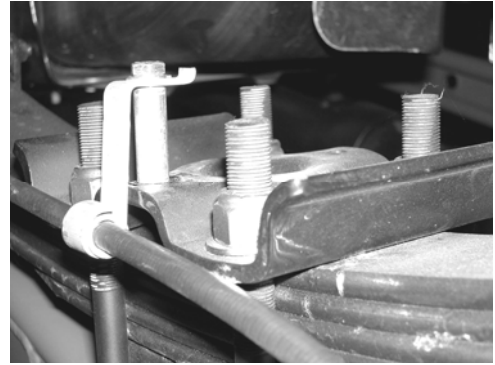
**IF TRUCK IS EQUIPPED WITH REAR SWAY BAR,FTS92010BK REAR SWAY BAR DROP  
BRACKET CAN BE PURCHASED.**

## **INSTRUCTIONS:**

1. Disconnect the negative terminal on the battery. Jack up the rear end of the vehicle and support the frame rails with jack stands. Supporting the rear differential remove and discard the rear shocks and u bolts. Lower the axle down slowly. Use care not to over extend the brake hose.

### **NEVER WORK UNDER AN UNSUPPORTED VEHICLE!**

2. Locate and install the rear lift blocks, the factory block will be positioned on top of the new Fabtech block, with the short center pin of both blocks facing down, to the axle. The short end of the blocks should face to the front of the vehicle. Using the supplied u-bolts, nuts, and washers align axle, lift blocks, and springs and torque to U-Bolts to 90lbs
3. Install Fabtech shock part number FTS7266 (not included) with the factory hardware and torque bolts to 65lbs.
4. Locate the E-Brake Cable mount on the driver side spring pack perch. Remove the bolt attaching it to the perch and discard the hardware.
5. Locate FT30166 E-Brake Cable Sleeve and attach between the spring perch and E-brake Cable bracket using the supplied 5/16"-18 x 2" bolt and split washer.



6. Install FTS419 shim kit as per the instructions in the FTS419 box.
7. Recheck all bolts for proper torque. Recheck brake hoses and lines for proper clearances.
8. Install tires and wheels and torque lug nuts to wheel manufacturers specifications.
9. Readjust headlights.
10. Check the front-end alignment and set to the factory specifications.