



**FABSPEED**  
M O T O R S P O R T

## **Range Rover Sport Supercharged Sport Cat Downpipes 2014+**

SKU: FS.RNG.RRS.SCDP

Factory system  
uses 4 cats



FACTORY / OEM

Fabspeed system uses  
2 high quality 200 cell  
German HJS cats



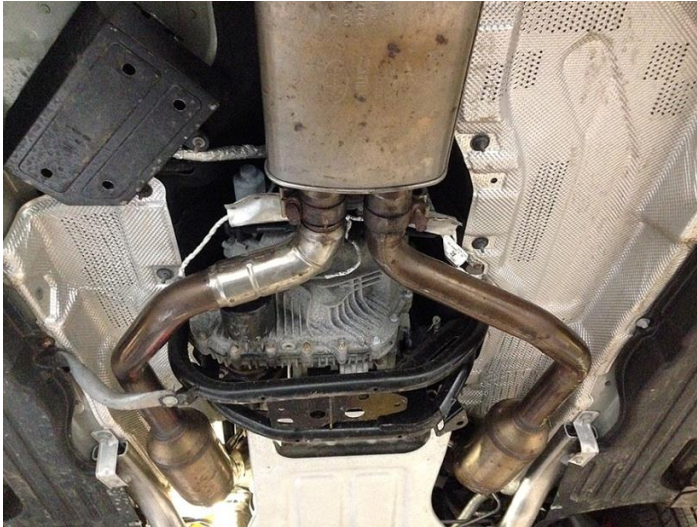
### Required Tools

*Hydraulic Lift or Floor Jack & Stands*  
*Metric Socket Set w/ Ratchet & Extensions*  
*Metric Open-End Wrench Set*  
*Pole Jack or Jack Stands*  
*Small Flashlight (Optional)*  
*Rubber Mallet (Optional)*  
*Flat-Head Pry Bar (Optional)*

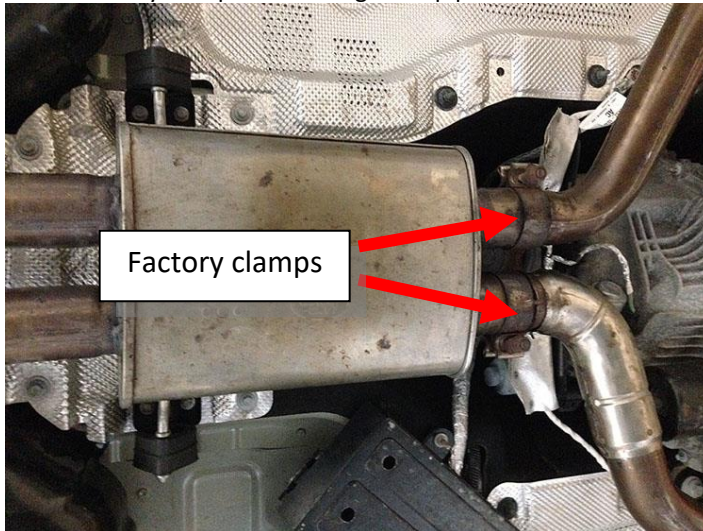
### CAUTION

- *Always allow car to cool before performing any installation(s) or service(s) on it.*
- *Always be sure to work on an even and level surface when raising vehicle(s) with a jack, and support all raised vehicles with locked jack stands once elevated.*
- *Fabspeed Motorsport recommends that all installations be supervised or verified by a trained professional technician.*
- *Fabspeed Motorsport is not responsible for any personal injury or damage(s) sustained to a vehicle during installation of aftermarket performance parts.*

1. Place vehicle on lift and spray clamps and connections with rust penetrant (if necessary).



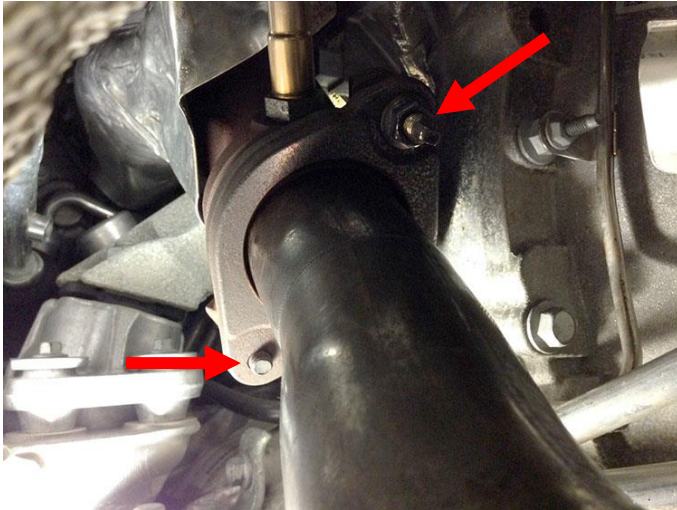
2. Loosen factory clamps connecting downpipe to center resonator.



3. Remove O2 sensors from downpipe system. The sensors are located between the cats and at the tail end of the downpipe.



4. Remove the mounting bolts from the exhaust manifold flange.



5. At this point you will be able to remove the factory downpipes. It is not necessary to remove the rear section of the exhaust. There is enough play in the exhaust hangers to allow removal of the downpipes.



6. You are ready to install your new Fabspeed Sport Cat exhaust. Install the system in the reverse order used when removing the factory downpipe system. Use supplied hardware to mount exhaust manifold flange.

