

## Red Steel Front Bumper Install Manual

NOTE: For disassembly of vehicle and installation of brackets; go to [Fabfours.com](http://Fabfours.com) Black Steel line for your respective truck and follow the instruction manual for those steps.

1. Once the brackets have been installed using the bracket hardware kit, take the winch tray assembly and install it onto the brackets using the eight (8) 1/2" bolts, flat/lock washers and nuts with a 3/4" socket wrench. Figure 1.

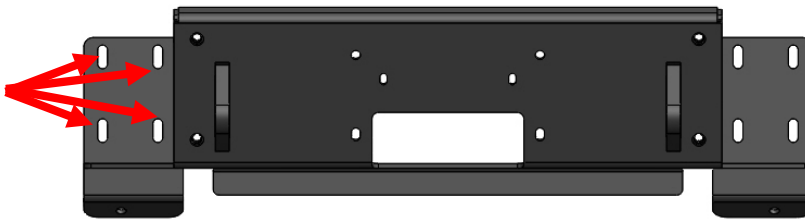


Figure1.

Note: If installing winch, install using only the top two bolts. The lower two will be installed after the bumper has been attached to the winch tray.

2. With assistance hold the bumper up to the winch tray and attach it using the six (6) bolts, flat/lock washers and nuts with a 3/4" socket wrench. (50218-HW) Figure 2.

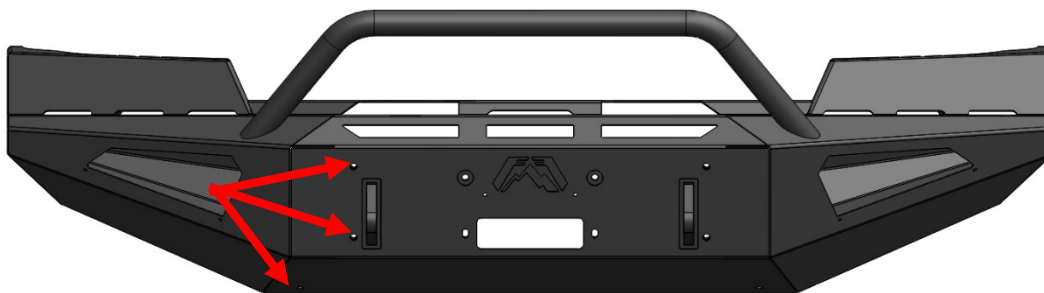


Figure 2.