



## Installation Instructions

Front Inner Fender

SKU: JL1002

2018-Current Jeep JL 4 Door

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### SAFETY

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Your safety and the safety of others is very important.

In order to help you make informed decisions about safety, we have provided the following warnings, safety precautions, installation instructions, and other important information to alert you to potential hazards that could hurt you or others.

Please do a job safety analysis before each task to identify potential hazards for your situation and remove/protect against them.

Use own good judgment and take your time.

Check packaged materials immediately upon arrival to ensure that all listed parts are included and undamaged.

**Read and understand all warnings, safety precautions, and instructions before installing this product.**

### WARNINGS

**FAILURE TO OBSERVE THE FOLLOWING WARNINGS AND INSTRUCTIONS PROVIDED IN THIS MANUAL COULD LEAD TO SEVERE INJURY AND/OR DEATH.**

**FOR PROFESSIONAL INSTALLATION ONLY. CARELESS INSTALLATION AND/OR OPERATION CAN RESULT IN SERIOUS INJURY, DEATH, AND/OR EQUIPMENT DAMAGE. ALL LIABILITY FOR INSTALLATION AND USE RESTS WITH THE USER OR CONSUMER.**

**FAB FOURS, INC. ONLY APPROVES INSTALLING THIS PRODUCT ACCORDING TO THESE WRITTEN INSTRUCTIONS WITH THE HARDWARE PROVIDED. FAILURE TO INSTALL ACCORDING TO THESE INSTRUCTIONS WILL INVALIDATE THE WARRANTY. THIS INCLUDES, BUT IS NOT LIMITED TO, USING ALTERNATIVE INSTALLATION METHODS, HARDWARE, OR MATERIALS. THIS PRODUCT IS FOR OFFROAD USE ONLY.**





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## SAFETY PRECAUTIONS

- Always remove jewelry and wear eye protection.
- Always use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always use appropriate and adequate care in lifting components into place.
- Always ensure components will remain secure during installation and operation.
- Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always use extreme caution when drilling a vehicle. Always disconnect power before welding. Thoroughly inspect the area to be drilled (on both sides of material when possible) prior to drilling, and relocate any objects that may be damaged.
- Always use extreme caution when welding a vehicle. Thoroughly inspect the area to be welded (on both sides of material when possible) prior to welding, and relocate any objects that may be a fire hazard. When welding in a cab, make sure the interior surfaces are covered (*e.g.*, welding blanket) and a fire extinguisher is at hand.
- Always use extreme caution when cutting and trimming during fitting.
- Always tighten all nuts and bolts securely per installation instructions.
- Always route electrical cables carefully. Avoid moving parts, components that become hot, and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical terminals.
- Perform regular inspections and maintenance on mounts and hardware.
- Tire may rub at max turn or articulation.

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## **Injury hazard**

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### Failure to observe these instructions could lead to severe injury or death.

- Always** remove jewelry and wear eye protection.
- Always** use appropriate and adequate care in lifting components into place.
- Always** insure components will remain secure during installation and operation.
- Always** wear safety glasses when installing this kit
- Always** use extreme caution when cutting and trimming during fitting.
- Always** tighten all nuts and bolts securely per installation instructions.
- Always** perform regular inspections and maintenance on mounts and related hardware.





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## Overview

Congratulations on your new purchase of the front inner fender.

Your inner fenders was designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A. Enjoy the fit and finish of a quality inner fenders from Fab Fours, Inc.

## I. Tools Required

- Sockets and ratchet
- Letter "L" or 1/4" drill bit
- Drill
- Impact driver
- Allen wrenches





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## II. Inner fender installation

1. This manual starts with the assumption that you have already purchased and installed the JL front fender system as this product can only be installed with those parts on the vehicle.



Fig. 1



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2. Using your drill and Letter "L" bit, drill out the single hole located on the front body mount bracket. Be mindful not to drill too far into the actual body mount. As shown in Fig 2.

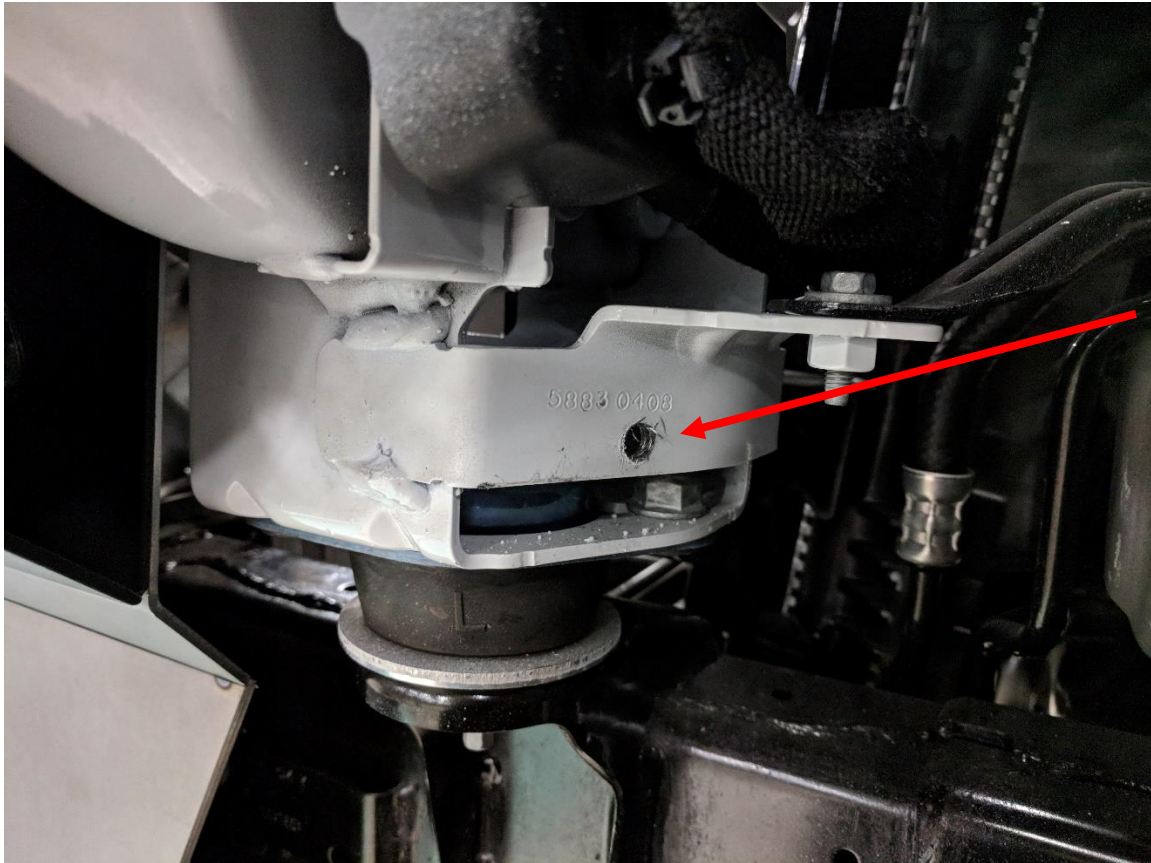


Fig. 2





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3. It is recommended that you chase the three welded-in projection nuts with a tap to help reduce the risk of seized hardware. Furthermore, it is recommended to use anti-seize when using stainless steel bolts on steel nuts.
4. With the help of a friend, position the inner fender up to the surface of the JL fender system. Be careful not to scuff the finish of either product. As shown in Fig 3.



Fig. 3

5. Install the three stainless steel button-head bolts with rubber bonded washers, **only hand tight**.



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6. Using either a ratchet or powered driver, align the inner fender front mounting hole with the front body mount bracket hole that was drilled out in step 1 and drive the included self-tapping bolt into the body mount hole. As shown in fig 4.

**Caution: Don't apply too much torque with impact driver on the self-tapper as you could strip out the threads.**



Fig. 4

7. Fully tighten all remaining hardware.
8. Repeat the process on the other side.
9. Installation has been completed.



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### III. Maintenance/Care

- Periodically check and tighten all nuts.
- Stripped, fractured, or bent bolts or nuts need to be replaced.



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