



Installation Instructions

TRANSFER CASE SKID PLATE

Product Number: JK3031

SAFETY

Your safety and the safety of others is very important.

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis (JSA) before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment, and take your time.

Read and understand all safety precautions and instructions before installing this product.

THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR INSTALLATION AND USE RESTS WITH THE OWNER.

CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE.

Injury hazard

Failure to observe these instructions could lead to severe injury or death.

- Always** remove jewelry and wear eye protection.
- Always** use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always** use appropriate and adequate care in lifting components into place.
- Always** insure components will remain secure during installation and operation.
- Always** wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always** use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always** use extreme caution when cutting and trimming during fitting.
- Always** tighten all nuts and bolts securely per installation instructions.
- Always** route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always** insulate and protect all exposed wiring and electrical terminals.
- Always** perform regular inspections and maintenance on mounts and related hardware.





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Overview

Congratulations on your new purchase of the Transfer Case Skid Plate. This skid was designed to be used on the 2007+ Jeep JK and has been **engineered** for strength while reducing weight.

Your Skid Plate was designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A. Enjoy the fit and finish of a quality Transfer Case Skid Plate from Fab Fours!

I. Tools Required

- 17mm, 18mm, 19mm, and 9/16" wrenches and sockets
- Socket wrench and short/long extensions

II. Installation

Note: If you are installing other Fab Fours Skid Plates, the gas tank skid is first, followed by the transfer case skid second, and finally the transmission skid.

1. Remove all contents from shipping carton.
2. Remove 4 bolts from the factory skid plate using an 18mm socket. Keep these bolts for use in the next step.





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3. Install the Fab Fours skid plate using the factory hardware and mounting locations. If you are installing other skid plates, do so before tightening all bolts. Refer to the note above for the order of installation.



4. Using the provided hardware, pick up the one additional threaded hole using a 19mm socket.
5. Pick up the pass-through hole using the 80mm long M12 bolt and supplied nuts and washers. The flange head of the bolt will be on the bottom of the jeep. This uses a 16mm (5/8) socket and 19mm wrench.





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6. Fully tighten all hardware.

Optional: If installed with the gas tank skid, add the provided 3/8 hardware.





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Maintenance/Care

- Periodically check and tighten all nuts.
- Stripped, fractured, or bent bolts or nuts need to be replaced.
- Periodically grease the tire carrier pivot.
- Periodically check the tension of the latch hook..



More than expected... Better than expected.