



# Installation Instructions

Front Fender Flare

SKU: JK1003

2007-2015 Jeep JK 4 Door

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## SAFETY

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**Your safety and the safety of others is very important.**

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis (JSA) before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment, and take your time.

**Read and understand all safety precautions and instructions before installing this product.**

THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR INSTALLATION AND USE RESTS WITH THE OWNER.

**CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE.**

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## Injury hazard

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**Failure to observe these instructions could lead to severe injury or death.**

- Always** remove jewelry and wear eye protection.
- Always** use appropriate and adequate care in lifting components into place.
- Always** insure components will remain secure during installation and operation.
- Always** wear safety glasses when installing this kit
- Always** use extreme caution when cutting and trimming during fitting.
- Always** tighten all nuts and bolts securely per installation instructions.
- Always** perform regular inspections and maintenance on mounts and related hardware.





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## Overview

Congratulations on your new purchase of the front fender flare.

Your fenders and flares were designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A.

Enjoy the fit and finish of a quality front fender flares from Fab Fours, Inc.





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#### I. Tools Required

- Allen wrenches
- Anti-seize (recommended)

#### II. Factory Fender Removal (perform steps for each side)

1. Remove the marker light from the rubber grommet and then remove the rubber grommet from the fender base skin.
2. Unbolt the front 8 3/8-16 button head bolts from the fender base and skin.



3. With the help of another, hold the fender flare near the mounting position and feed the marker light and grommet through the clearance hole under the flare.
4. With the help of another, position the fender flare on the fender base skin being careful not to damage the fender base skin powder coat. Carefully thread a couple bolts through the flare and skin and into the base.





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5. Loosely install the remaining bolts in the fender flare.  
**Note: Anti-seize is always recommended when using stainless steel hardware. Using anti-seize will reduce chances of having to cut out a bolt.**
6. Position the fender where you want it in the slots of the flare and fully tighten down all hardware.
7. Fish the marker light and grommet through the new light mounting hole and reinstall the light.
8. Using zip ties, secure the marker light wires to the wire path and zip tie holes.  
**Note: 3/8" wire loom is recommended for a clean appearance.**
9. Your fender flares are now properly installed!





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### III. Maintenance/Care

- Periodically check and tighten all nuts.
- Stripped, fractured, or bent bolts or nuts need to be replaced.



**More than expected... Better than expected.**

