



Installation Instructions

Vengeance Front Bumper

Product Number: D3451, D3452

Application: 2015 GMC CANYON

SAFETY

Your safety and the safety of others is very important.

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment, and take your time.

Read and understand all safety precautions and instructions before installing this product.

**THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR
INSTALLATION AND USE RESTS WITH THE OWNER.**

**CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY
OR EQUIPMENT DAMAGE.**

Injury hazard

Failure to observe these instructions could lead to severe injury or death.

- Always remove jewelry and wear eye protection.
- Always use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always use appropriate and adequate care in lifting components into place.
- Always insure components will remain secure during installation and operation.
- Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always use extreme caution when cutting and trimming during fitting.
- Always tighten all nuts and bolts securely per installation instructions.
- Always route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical terminals.
- Always perform regular inspections and maintenance on mounts and related hardware.





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I. Overview

Congratulations on your new purchase of the industries' best and most stylish front bumper available for the 2015 GMC Canyon! This bumper has been engineered for strength while keeping the weight down.

Your front bumper designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A.

Enjoy the fit and finish of a quality GMC Canyon Front Bumper from Fab Fours Inc.





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Parts List

- D345X replacement bumper and brackets
- Instruction manual

Tools Required

- Socket wrench with extension (ratcheting wrenches may also be convenient)
- 7mm, 10mm, 15mm, 18mm, and 3/4" sockets and box end wrenches
- T15 torx
- Hex key sets
- Flat head screw drivers
- Floor jack and wood block.
- Tape (recommended)

II. Removal of OEM Bumper

Note: Save all OEM parts until installation is complete!

- A. Using a T-15 TORX bit, removed 7 front inner fender bolts on each side of the vehicle. Keep the stock hardware. The portions of the fender lining that aren't trimmed to fit will be bolted back into place.
- B. Unplug fog lights by reaching through the fender well lining that has been pulled back.





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- C. Using a 10 mm socket, remove two additional bolts (one per side) holding the front bumper to the truck from beneath.



- D. Using a 10mm socket and extensions, go through the grill and remove the two bolts holding it to the vehicle.





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- E. Using a 7mm socket, remove the three bolts per side holding the bumper to the fender.





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F. Remove the 9 clips holding the upper engine cover above the grill.





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- G. Using a T-15 TORX, remove 6 bolts holding the grill to the vehicle.



- H. Remove the grill and bumper as one piece and detach the grill from the bumper by releasing the clips.
- I. Reinstall the grill using the OEM hardware.



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III. Pre-Installation

NOTE: The following installation steps apply to the installation of the front bumper. **PLEASE READ THE ENTIRE MANUAL BEFORE ATTEMPTING INSTALLATION.** Ignoring these steps will increase your probability of scratching the vehicle during product installation.

- A. Remove the bumper from the shipping carton. Lay all items out on a blanket to prevent damage to the powder coating.
- B. If you are installing aftermarket lights, do the wiring for those now and install them into the bumper. (But don't plug them in until after bumper install.)
- C. If you are installing mesh covers install them now.

IV. Front Bumper Installation

- A. Use painter's tape along the headlights, grill, and fenders to help prevent scratching the paint.
- B. Using the OEM hardware and a 15mm ratchet wrench, mount the bumper to your truck but do not fully tighten there will be 4 OEM bolts 2 on each side.



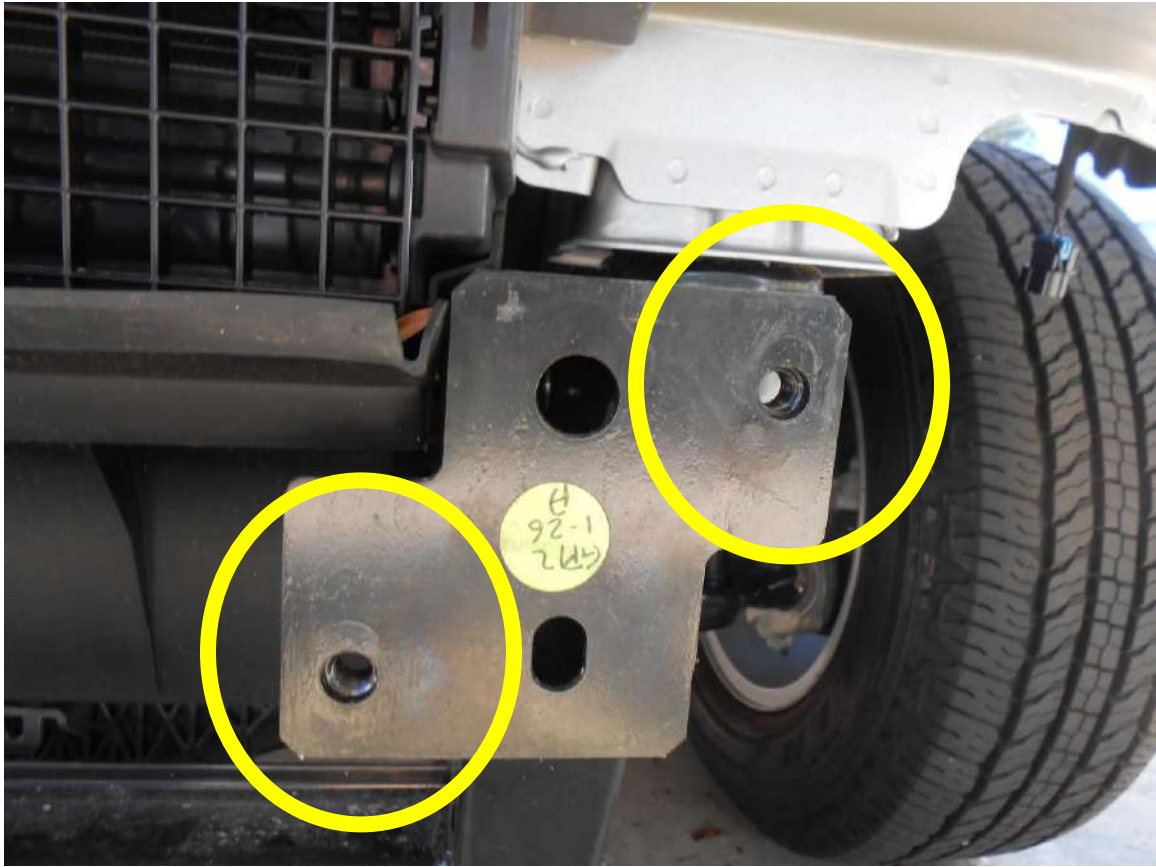


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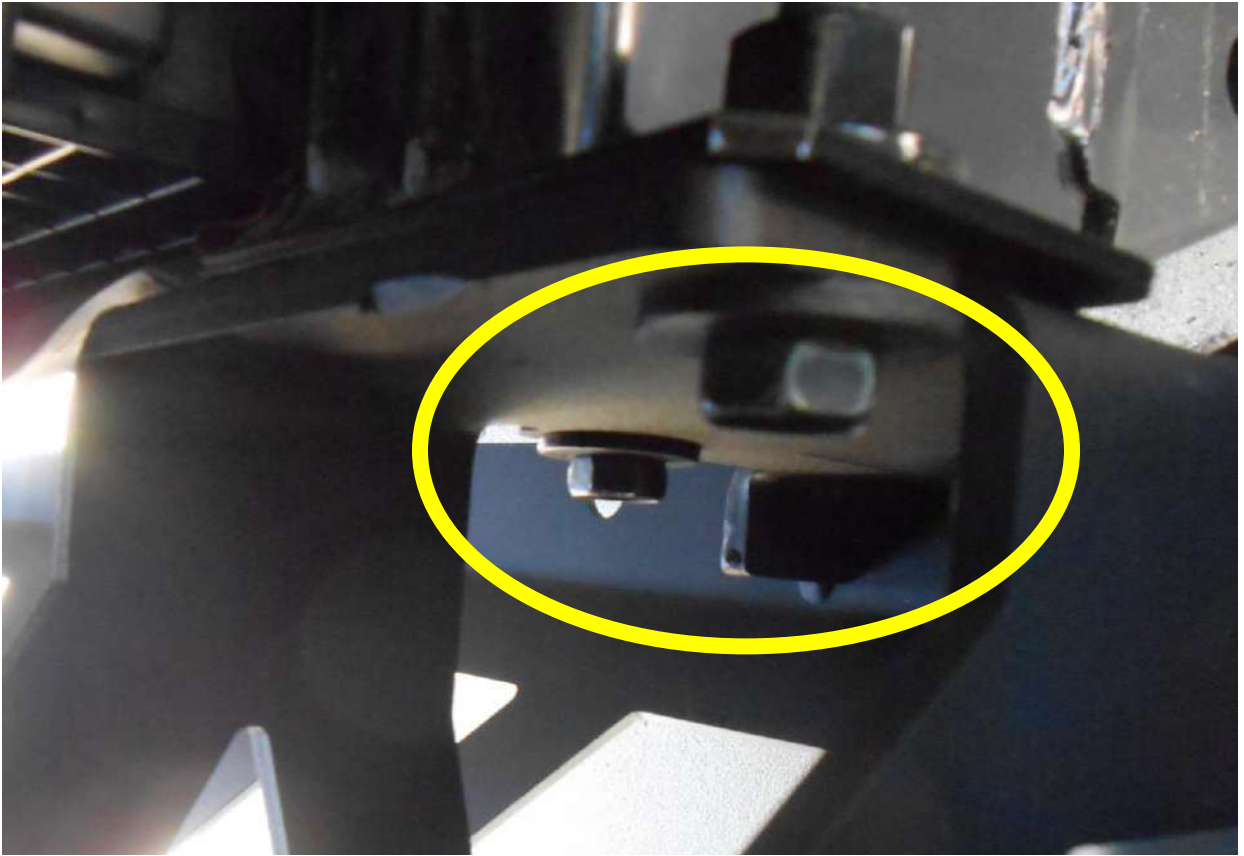


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- C. **Adjust the height of the bumper to the truck and tighten the bolts. (Fab Fours recommends $\frac{1}{4}$ profile gap as a standard.)**
- D. **Enjoy your new Vengeance Front Bumper from Fab Fours!**



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v. Maintenance/Care

- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent bolts or nuts need to be replaced.
- After washing of the vehicle make sure to fully dry all surfaces



More than expected... Better than expected

