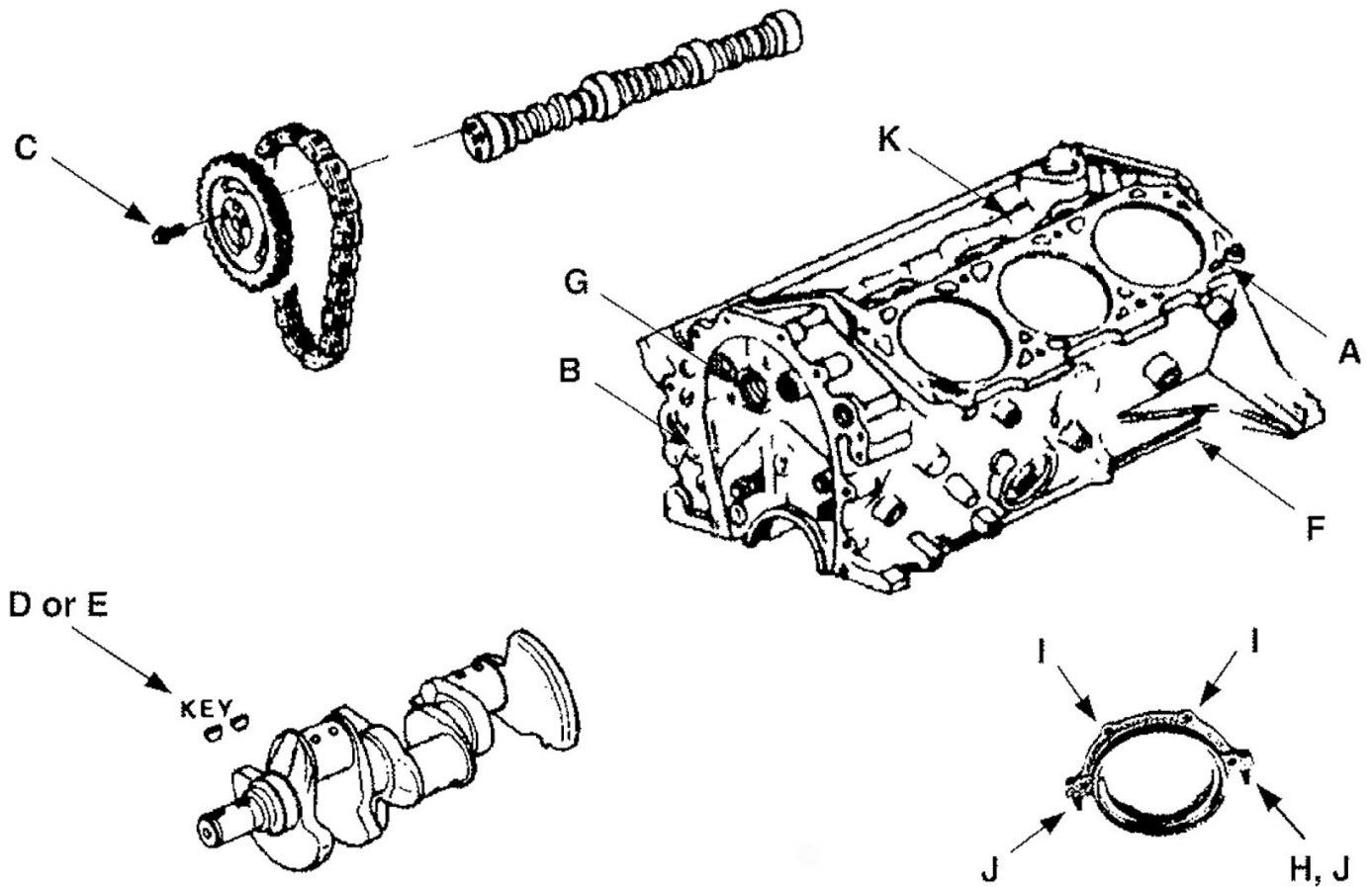


GM 262ci (4.3L) w/ Seal Housing Includes Roller Block



Part # HK103			
Location	Qty	Contents	Description
A	4	Head Dowel	.3125 x .565
B	2	Timing Cover / Oil Pump Dowel	.2466 x .630
C	3	Cam Bolt	5/16-18 x 3/4 Cap Screw, Hex Drive
D	1	Woodruff Key	3/16 x 1-13/32
E	2	Woodruff Key	3/16 x 3/4
F	1	Bypass Valve	Bypass Valve
G	2	Cam Thrust Plate Bolt	1/4-20 x 1/2 Machine Screw, Torx Drive
		SEAL HOUSING	
H	1	Seal Housing Dowel	.4445 x .562
I	2	Seal Housing Bolt	1/4-20 x 7/8 Machine Screw, Torx Drive
J	2	Seal Housing Bolt	1/4-20 x 1-3/4 Machine Screw, Torx Drive
		ROLLER BLOCK	
K	2	Lifter Hold Down Bolt	5/16-18 x 5/8 Frame Bolt, Hex Drive
All components should be assembled per O.E.M. recommendations.			