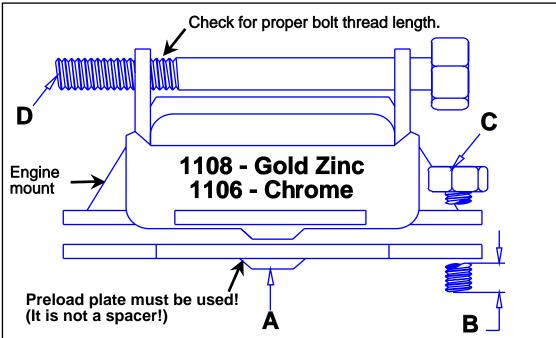
## Instruction Sheet

Set #3-1114 (Gold Zinc Plated) Set #3.1115 (Chrome Plated)
These mounts are the "Short & Wide" style.



Note: ENERGY SUSPENSION does not supply bolts in set due to the many different applications.

- **A.** The preload plate must be installed with the protrusion facing the engine block.
- **B.** Bolt thread length must be at least 1 ½ times diameter of bolt.
- C. Torque to 25-35 FT. LBS.
- D. Torque to 40-45 FT. LBS.

ENERGY SUSPENSION recommends replacing both right and left side engine mounts at the same time. Use a new lock nut at the frame bracket cross bolt location.

**Note:** Due to the many variations and styles of aftermarket headers, you may need to fabricate a heat shield or use header wrap to keep excessive heat from your new engine mounts.



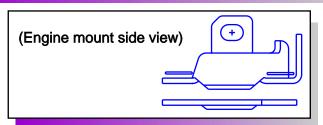
## **ENGINE MOUNT REMOVAL**

- 1. Disconnect battery for safety.
- 2. Support engine with jack under suitable location or under oil pan with wood block.
- **3.** Remove bolts and nuts securing mounts to frame bracket.
- **4.** Raise engine slightly with jack. (Clearances between fan and shroud are slight, use caution when jacking.)
- **5.** Remove bolts or nuts attaching mounts to block.

## **ENGINE MOUNT INSTALLATION**

(Note: Due to unknown variation in aftermarket and factory engine mount bracket thickness, you must **check bolt thread length**. ENERGY SUSPENSION suggests that bolt thread length be no less than 1 ½ times the bolt diameter.)

- 1. Position mount to block and install attaching hardware.
- 2. Lower engine into position and install bolt through frame brackets.
- 3. Remove jack.
- 4. Torque all nuts and bolts to factory specifications. (See notes "C" and "D")
- 5. Check fan and shroud for proper clearances.



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