

# Installation Instructions for Set #16-1110



Read this instruction sheet thoroughly before initiating any work!

Raise vehicle to suitable height and support properly to allow easy access to the engine mounting locations. **NOTE:** BE SURE VEHICLE IS SECURELY SUPPORTED BEFORE GOING UNDERNEATH. Find a suitable jacking location near the torque mount to be removed. Do not lift on crankshaft pulleys or oil pan. Support the engine enough to remove load from the torque mount(s). Remove engine mounting bolt. **NOTE:** BE CAREFUL NOT TO CAUSE DAMAGE TO OTHER ENGINE COMPONENTS BY RAISING THE ENGINE TOO HIGH, ie, DISTRIBUTOR CAP, FUEL LINES, FAN, etc. Remove torque mount and install the new inserts. **NOTE:** In some cases it is not necessary to completely remove torque mount in order to install the inserts. Refer to steps 1 & 2 below and then tighten all fasteners to factory specifications. Be sure to check hood clearance before closing.

Due to the many different suppliers of O.E.M. and aftermarket mounts, slight modifications to these inserts may be necessary. ENERGY SUSPENSION recommends that you fit check each insert, and grind any inconsistencies away so insert fits completely into O.E.M. mount cavity.

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## STEP 1

Inspect engine torque mount for excessive wear and cracking. **If** the mount is severely damaged, ENERGY SUSPENSION recommends replacing with a new engine torque mount. Clean any dirt, grease, and excess rubber flashing that may be present inside the engine torque mount. **NOTE:** IT IS VERY IMPORTANT THAT THE INSIDE OF THE TORQUE MOUNT BE CLEAN AND FREE OF FLASH.

## STEP 2

Install the polyurethane inserts into the torque mount. One insert will be installed on each side of the torque mount. Refer to illustration for proper orientation of parts. Reassemble the torque mount into the engine compartment. The motor mount brackets will hold the inserts in place.

\* **NOTE** -These inserts will only fit into the two torque positions. These inserts will not fit into the "side" positions by the wheel wells. They are marked with X's through them. Energy does not make inserts for these positions.

