

# Installation instructions

For set # 8.3129

07-09 Toyota FJ Cruiser

03-09 Toyota 4Runner

03-09 Lexus GX 470



## Rear Control Arms

### Parts list:

8 - 3495 (Rear lower outer bushing).

4 - 3496 (Rear lower inner bushing).

4 - 15.10.519.39

(Sleeve 1.00"O.D. x .563" I.D. x 2.352" LG).

8 - 3497 (Rear upper outer bushing).

4 - 3498 (Rear upper inner bushing).

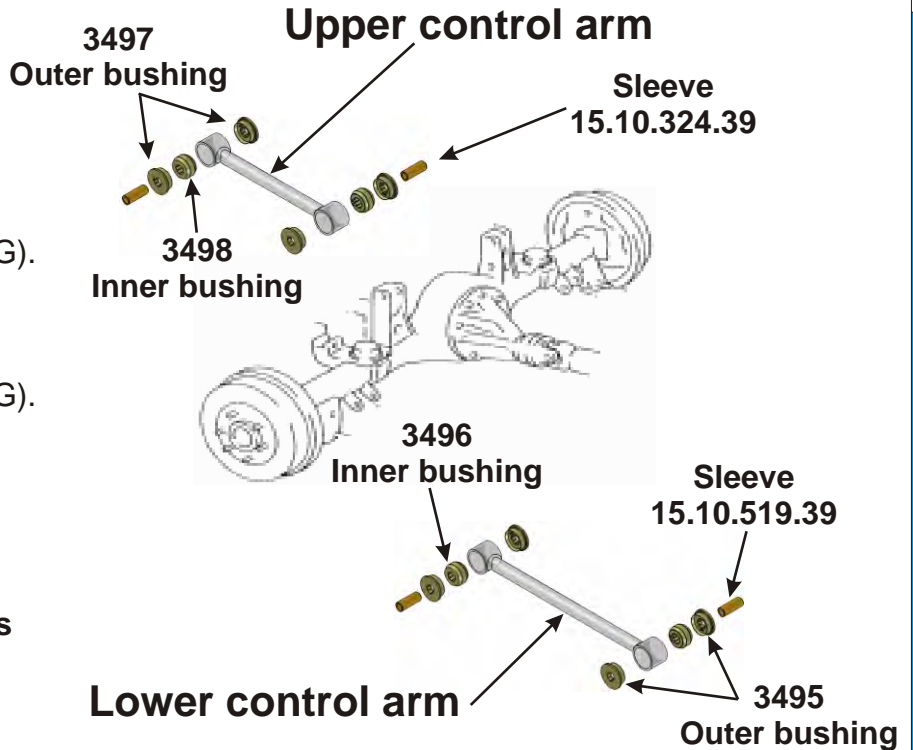
4 - 15.10.324.39

(Sleeve .875"O.D. x .500" I.D. x 2.140" LG).

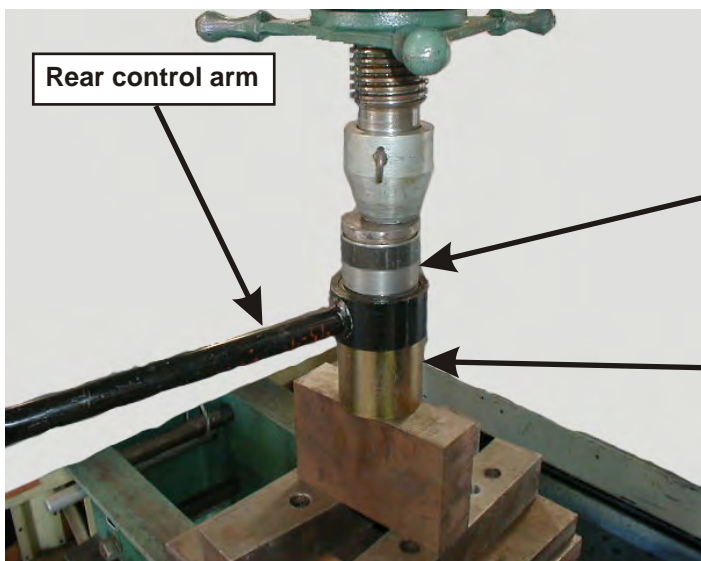
8 - 9.11108 (grease).

1 - 17536 (this instruction sheet).

Apply grease to all metal parts that contact the polyurethane bushings. Torque upper control arm nut & bolts to 64 ft. Lbs. Torque lower control arm nut & bolts to 107 ft. Lbs.



When pressing out the outer metal shell of the original bushing, you need to push it with something smaller than the inside of the control arm. And the receiver end needs to be bigger than the outside of the old metal shell being pushed out.



### Rear upper & lower control arms

Inside Diameter of upper & lower control arms is 1.968" (50mm). Push out old bushing with something smaller than 1.968".

Outside Diameter of original bushing is 1.968" (50mm). The inside of receiver needs to be bigger than 1.968".

17536