

Installation instructions

04 Scion XB

Set # 8.3123



Note: It is recommended that this set be professionally installed if you are unfamiliar with this type of work, and a factory service manual be purchased prior to performing any work on your vehicle for proper disassembly, reassembly and torque specs. These instructions are intended for bushing removal and install of Energy Suspension polyurethane bushings, once you have removed the factory component from your vehicle.

After Front Lower Control Arm has been removed from the vehicle. Press out the stock bushing using a hydraulic press, arbor press or all thread with tubing as pictured below.

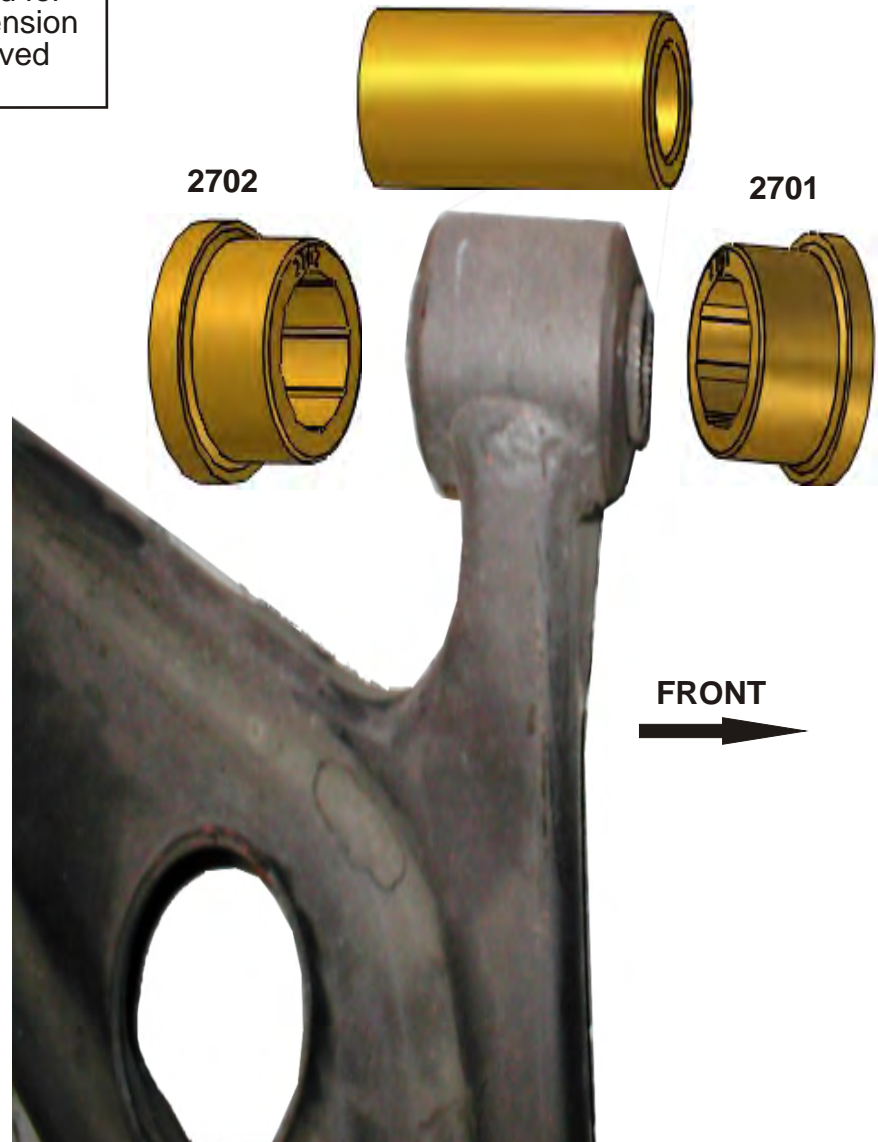
Clean and lubricate the inside diameter of control arm and press in bushings.

Bushing 2701 towards front of vehicle.

Bushing 2702 towards rear of vehicle.

Lubricate the inside diameter of both bushings and press in sleeve 15.10.580.39

15.10.580.39
.875" x .550" x 2.050"



GREASE ALL PARTS THAT COME INTO CONTACT WITH POLYURETHANE

