

OPEN FIRST!!

Parts list for Master set # 8.18107 01-04 TOYOTA TACOMA 4wd



It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Front end control arm bushing set: 8.3115

(must reuse original outer shells on upper & lower arms and must reuse original washers and sleeves on lower control arms). (It is also recommended that a high strength thread locker compound be used on the original nut and bolt on the upper control arm position).

- 4 - 3297 bushing.
- 4 - 15.10.66.39 Sleeve (0.750"x0.562"x2.050")
- 4 - 15.03.12.39 Washer(2.000"x0.562"x0.120")
- 4 - 3296 bushing.
- 1 - 17232 Instruction sheet

Rear leaf spring and shackle bushing set: 8.2108

- 4 - 2092 bushing (frame shackle position)
- 8 - 2041 bushing (spring eye main & shackle)
- 4 - 15.10.06.39 Sleeve (.750"x.562"x.750")
- 1 - 17040 Instruction sheet

Body mount set: 8.4107

- 2 - 4241 bushing (position 1, top)
- 2 - 4242 bushing (position 1, bottom)
- 2 - 15.10.151.39 Sleeve (.625"x.437"x1.640")
- 2 - 15.03.59.39 Washer, upper (2.00"x.406"x.110")
- 2 - 15.03.13.39 Washer, lower (1.75"x.437"x.125")
- 2 - 4243 bushing (position 2 top)
- 2 - 4244 bushing (position 2 bottom)
- 2 - 15.10.140.39 Sleeve position 2 (.750"x.480"x2.275")
- 4 - 15.08.22.39 (adapter plate at frame perch)
- 2 - 4245 bushing (position 3 top)
- 2 - 4246 bushing (position 3 bottom)
- 2 - 15.10.245.39 Sleeve position 3 (.750"x.480"x1.960")
- 8 - 15.03.07.39 Washer, upper & lower positions 2 & 3 (2.50"x.437"x.120")
- 1 - 17478 Instruction sheet

Parts list continued:

Parts list continued:

Steering rack bushing set: 8.10103

- 1 - 10031 bushing (right hand side)
- 2 - 10032 bushing (front center)
- 2 - 10041 bushing (left side, front & rear)
- 1 - 15.10.563.39 Sleeve (.875"x.640"x2.575")
- 1 - 15.10.508.39 Sleeve (.875"x.688"x1.270")
- 1 - 15.03.21.39 Washer (1.750"x.625"x.125")
- 1 - 17497 Instruction sheet

Front sway bar bushing set: 8.5129

- 2 - 5365 bushing (27mm sway bar)
- 1 - 9.11108 grease.
- 1 - 17039 Instruction sheet.

Front coil spring isolator set: 9.6104

- 2 - 6110 coil spring isolator.

Tie-rod boot set: 9.13101

- 2 - 13001 tie-rod boot.

Misc:

- 1 - 17498 Parts List.

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.

17498

View other performance suspension parts made by Energy Suspension on our website.