

OPEN FIRST!!

Parts list for Master set # 8.18103 90-95 Toyota 4Runner 2WD/4WD



It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Front control arm bushing set: 8.3108 You must reuse all the factory metal parts.

- 2 - 3125 bushings, front upper position
- 2 - 3126 bushings, rear upper position
- 4 - 3129 bushings, front and rear lower position
- 1 - 17019 installation instructions

Rear control arm bushing and track(panhard) bar bushing set: 8.3107

- 16 - 3127 upper and lower control arm bushings
- 8 - 15.10.121.39 (.875"O.D. x .625" I.D. x 2.562" sleeve)
- 2 - 7047 track bar bushings
- 1 - 15.10.80.39 (.875"O.D. x .625" I.D. x 1.800" sleeve)
- 2 - 7048 track bar bushings
- 1 - 15.03.20.39 (2.00"O.D. x .625" I.D. washer)
- 1 - 15.03.22.39 (2.00"O.D. x 1.188" I.D. washer)
- 1 - 17039 installation instructions
- 1 - 17040 installation instructions

Front swaybar (24mm)frame bushing and endlink bushing set: 8.5114

- 2 - 5115 (24mm) frame bushings
- 4 - 4806 endlink grommets
- 4 - 15.03.01.39 (1-1/4" O.D. x .385" I.D. Cup washers)
- use 17039 installation instructions

Rear swaybar (18mm)frame bushing and endlink bushing set: 8.5115

- 2 - 5041 (18mm) frame bushings
- 4 - 4806 endlink grommets
- 4 - 15.03.01.39 (1-1/4" O.D. x .385" I.D. cup washers)
- use 17039 installation instructions

Parts list continued:

Tie-rod boot set: 2ea 9.13101

- 4 - 13001 tie-rod boot

Grease:

- 2 - 9.11113 grease tub

Additional parts available for your vehicle:

Shock boot Set: 9.8130

Fits most aftermarket shocks (2 per set)