

# OPEN FIRST!!



## Parts list for Master set # 8.18101 89-94 Toyota 4WD 1/2 Ton

### Front control arm bushing set: 8.3108

**You must reuse all the factory metal parts.**

- 2 - 3125 bushings, front upper position.
- 2 - 3126 bushings, rear upper position.
- 4 - 3129 bushings, front and rear lower position.
- 1 - 17019 installation instructions.

### Rear leaf spring & shackle bushing set: 8.2108

- 8 - 2041 leaf spring bushing.
- 4 - 15.10.06.39 (.750"x .563"x 2.750" sleeve).
- 4 - 2092 rear frame shackle bushings.
- 1 - 17040 installation instructions.

### Body mount set: 8.4103

**You must reuse the lower factory washers.**

- 4 - 4136 bushing (upper) position #2 & #3.
- 4 - 4137 bushing (lower) position #2 & #3.
- 4 - 15.10.273.39 (.750"x .500"x 1.900" sleeve).
- 2 - 4138 bushing (upper) position #1.
- 2 - 15.10.151.39(.625"x .437"x 1.640" sleeve).
- 2 - 4139 bushing (lower) position #1.
- 4 - 15.03.07.39 (2.500"x .437" I.D. washer).
- 2 - 15.03.59.39 (2.0" x .406" I.D. washer).
- 4 - 15.08.22.39 diamond shaped plate.
- 1 - 17170 installation instructions.

### Tie-rod boot set: 2ea 9.13101

- 4 - 13001 tie-rod boots.

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

### Parts list continued:

### Complete front swaybar bushing & endlink set : 8.5106

**(24mm diameter bar)**

- 2 - 5115(24mm bushing reuse factory bracket).
- 8 - 4806 endlink grommet.
- 8 - 15.03.01.39 cupped washer.
- 2 - 15.05.04.39 (3/8-16 x 7" bolt).
- 2 - 15.07.01.40 (3/8-16 lock nut).
- 2 - 15.10.23.39 (.563"x .375"x 2.90" sleeve).
- 1 - 17039 installation instructions.

### Additional parts available for your vehicle:

### Shock boots

fits most aftermarket shocks (2 per set)  
set # 9-8130

17194