

OPEN FIRST!!

Parts list for Master set # 5.18105



Chrysler front control arm bushing set:(Note: lowers must reuse outer metal shells)

- 4 - 15.02.04.39 ("D" shell)
- 4 - 3203 upper control arm bushing
- 4 - 15.10.114.39 (.708"O.D. x .576" I.D. x 1.690" sleeve)
- 4 - 15.03.32.39 embossed washer 1-3/8" O.D.
- 4 - 15.03.33.39 embossed washer 1-1/8" O.D.
- 2 - 3081 lower control arm bushing (reuse outer metal shell)
- 1 - 17019 installation instructions
- 1 - 17043 installation instructions

Front strut rod bushing set:

- 4 - 7011 strut rod bushing
- 2 - 15.10.201.39 (3/4"O.D. x 5/8" I.D. x 1-13/16" sleeve)

Rear spring and shackle bushing set:

- 8 - 2026 shackle bushing
- Note: Main eye bushing use the following parts according to model**

- 2 - 15.10.14.39 (7/8"O.D. x 5/8" I.D. x 3-1/8" main eye sleeve)

For 426 and 440 models

- 4 - 2025 main eye bushing

Other than 426 and 440 models

- 4 - 2024 main eye bushing
- 1 - 17040 installation instructions

Lower control arm bump stop set:

- 2 - 6032 bump stop
- 2 - 15.07.01.40 (3/8"-16 nut)

Tie-rod boot cover set:

- 4 - 13001 tie-rod boot

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Parts list continued:

Front endlink bushing set:

- 8 - 4806 endlink grommet
- 8 - 15.03.01.39 (cupped washer)
- 2 - 15.07.01.40 (3/8"-16 nut)

For 1965-69 B-body vehicles

- 2 - 15.10.23.39 (9/16"O.D. x 3/8" I.D. x 2.90" sleeve)
- 2 - 15.05.04.39 (3/8"-16 x 7" bolt)

For 1970-72 E-body vehicles

- 2 - 15.10.22.39 (9/16"O.D. x 3/8" I.D. x 1.650" sleeve)
- 2 - 15.05.02.39 (3/8"-16 x 5-1/2" bolt)

Grease:

- 1 - 9-11101 grease tub
- 1 - 9-11102 grease packet

Additional parts available for your vehicle:

Transmission mount

- 1970-74 Challenger, Barracuda set: 5.1101
- 1969-70 Super Bee, Charger, set: 5.1101
Coronet (318, 400, 440)
- 1971-76 Charger, Coronet set: 5.1101

SWAY BAR FRAME BUSHING

1970-72 B-body, 70-74 E-body

Diameter		Set #
7/8"	----	5.5113 (reuse O.E. brackets)
15/16"	----	5.5115 (reuse O.E. brackets)
1965-69 B-body		
7/8"	----	5.5134 Greaseable bushings & adapters
		5.5128 O.E. style *
15/16"	----	5.5135 Greaseable bushings & adapters
		5.5129 O.E. style *

* Non-greaseable type. Reuses original brackets, adapters not included.

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