

OPEN FIRST!!



Parts list for Master set # 5.18104

Chrysler front control arm bushing set:(Note: lowers must reuse outer metal shells)

- 4 - 15.02.04.39 ("D" shell)
- 4 - 3203 upper control arm bushing
- 4 - 15.10.114.39 (.708"O.D. x .576"I.D. x 1.690" sleeve)
- 4 - 15.03.32.39 embossed washer 1-3/8" O.D.
- 4 - 15.03.33.39 embossed washer 1-1/8" O.D.
- 2 - 3081 lower control arm bushing (reuse outer metal shell)
- 1 - 17019 installation instructions
- 1 - 17043 installation instructions

Front strut rod bushing set:

- 4 - 7011 strut rod bushing
- 2 - 15.10.201.39 (3/4"O.D. x 5/8"I.D. x 1-13/16" sleeve)

Rear spring and shackle bushing:

- 8 - 2080 shackle bushing
- 4 - 2004 main eye bushing
 - 1-1/2" main eye (uses 1/2" bolt)
- 2 - 15.045 (3/4"O.D. x 1/2"I.D. x 3.0" sleeve)
- 4 - 2024 main eye bushing
 - 2" main eye (uses 5/8" bolt)
- 2 - 15.10.14.39 (7/8"O.D. x 5/8"I.D. x 3.125" sleeve)
- 1 - 17040 installation instructions

Lower control arm bump stop set:

- 2 - 6032 bump stop
- 2 - 15.07.01.40 (3/8"-16 nut)

Tie-rod boot cover set:

- 4 - 13001 tie-rod boot

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Parts list continued:

Front endlink bushing set:

- 8 - 4806 endlink grommet
- 8 - 15.03.01.39 (cupped washer)
- 2 - 15.07.01.40 (3/8"-16 nut)

For 1966-72 vehicles

- 2 - 15.10.23.39 (9/16"O.D. x 3/8"I.D. x 2.90" sleeve)
- 2 - 15.05.04.39 (3/8"-16 x 7" bolt)

For 1973-76 vehicles

- 2 - 15.10.22.39 (9/16"O.D. x 3/8"I.D. x 1.650" sleeve)
- 2 - 15.05.02.39 (3/8"-16 x 5-1/2" bolt)

Additional parts available for your vehicle:

Ball joint boot set: 5.13102

Transmission mount

1967-76 Dart/Demon	set # 5.1101
1973-76 Duster/Valiant	set # 5.1101
1970-74 Barracuda	set # 5.1101

SWAY BAR FRAME BUSHINGS

(1973-76 models only)

Diameter		Set #
13/16"	----	5.5112
7/8"	-----	5.5113
15/16"	-----	5.5115

17183

View other performance suspension parts made by Energy Suspension on our website.