

# INSTRUCTION SHEET FOR SET #4,4116

## Mustang Cobra IRS Rear Subframe Bushing Set



### O.E.M. bushing removal:

Apply heat to OEM rubber bushing outer shells and sleeves. This will break the factory glue bond. Remove the OEM bushing. **Do not remove shell.** Now remove any remaining bushing pieces still stuck in shell and also remove any burrs in the shell lightly using some sand paper.

### Polyurethane bushing installation:

Install your new bushings using the below diagrams as a guide. *\*You may add a little lubrication to bushings to aid in installation.*  
Grease sold separately.

**NOTE:** Make sure the correct bushings are put in on the "flange side".

### BILL OF MATERIAL

QTY	Description
2	3435 Rear Position Flange side
2	3436 Rear Position
2	3437 Front Position Flange side
2	3438 Front Position
2	0.750"x0.480"x2.900" Rear Position sleeve
2	0.875"x0.562"x2.860" Front Position sleeve

