

# OPEN FIRST!!

## Parts list for Master set # 4.18101



### Front axle pivot bushing set: 4-3133

- 2 - 3228.1 bushing (flanged outer)
- 2 - 3228.2 bushing (center)
- 2 - 3228.3 bushing (outer)
- 2 - 15.02.18.39 ("R" shell)
- 2 - 15.10.20.39 sleeve (.875" x .563" x 1.800')
- 2 - 3119 thrust washers
- 2 - 9.11108 grease
- 1 - 17051 installation instructions

### Rear leaf spring and shackle bushing set: 4.2114 See diagram at right.

- 4 - 2054 main eye bushings
- 2 - 15.10.48.39 sleeve (.875" x .625" x 3.500")
- 8 - 2051 rear spring eye and "common" frame shackle bushings
- 4 - 15.10.09.39 sleeve (.750" x .563" x 3.500")
- 2 - 9.11108 grease
- 1 - 17040 installation instructions

### Misc. Bushings: See diagram at right.

- 4 - 2169 "molded in" frame shackle bushings

### Strut (radius) arm bushing set: 4.7109

- 2 - 7002 bushings
- 2 - 7004 bushings
- 1 - 17230 installation instructions

### Body mount bushing set: 4.4107

- (Must reuse old hardware)
- 2 - 4065 bushing with molded in sleeve (top)
  - 2 - 4060 bushing (bottom)
  - 2 - 15.03.05.39 washer (2" O.D. X .500" I.D.)
  - 2 - 4061 bushing with molded in sleeve (top)
  - 2 - 4062 bushing (bottom)
  - 2 - 4063 bushing with molded in sleeve (top)
  - 2 - 4064 bushing (bottom)
  - 1 - 17027 installation instructions

### Tie rod boot set: 2 ea. 9.13101

- 4 - 13001 tie rod boots

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

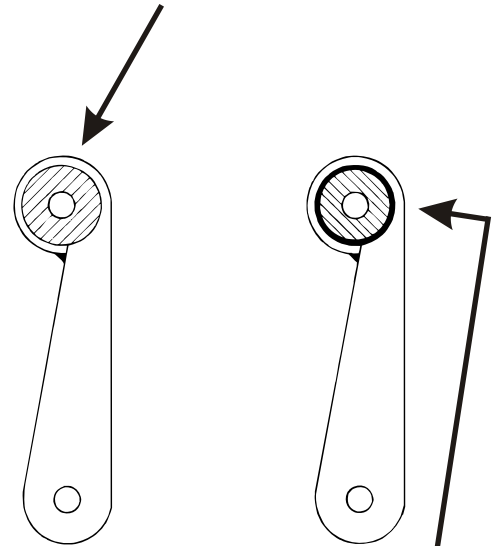
### Parts list continued:

**Before** installation of the rear spring and shackle bushings occurs, you must determine which style frame shackle you have.

"Molded in" Rubber style

No outer metal shell

Use 2169 frame shackle bushings



"Common" Rubber style  
With outer metal shell  
use 2051 frame shackle  
bushing. Remove shell.

# 17192

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.