

Installation instructions

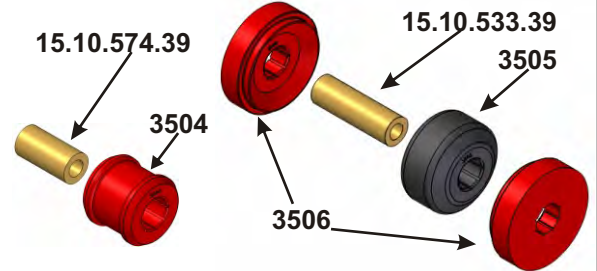
For set # 3.3195

2010 Chevy Camaro
Front Control Arm Bushings



Parts list: 3.3195

- 4 ea 3506 (Front control arm outer position).
- 2 ea 3505 (Front control arm inner position).
- 2 ea 15.10.533.39 (1.000" O.D. x .563" I.D. x 3.200" LG. (Sleeve for front position).
- 2 ea 3504 (Rear control arm).
- 2 ea 15.10.574.39 (1.000" O.D. x .563" I.D. x 2.000" LG. (Sleeve for rear position).
- 3 ea 9.11101 (Formula 5 Prelube).
- 1 ea 17548 (Instruction sheet).



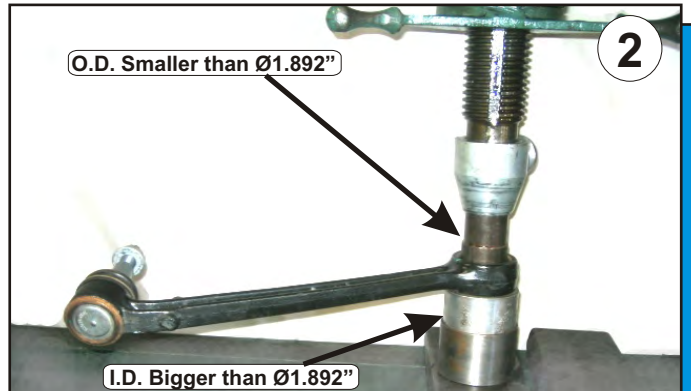
Do not apply heat or burn out rubber to remove!
A hydraulic press must be used to press out the metal shell of the factory bushing from both front and rear lower control arms. (4 bushings total)

1

METAL SHELL



Refer to the shop manual for the safe removal of front and rear control arms, torque specs, and alignment of your vehicle.

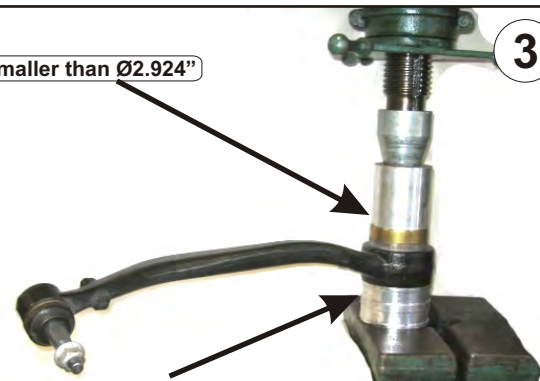


2

I.D. of front control arm rear position is Ø1.892". Using a hydraulic press, properly support control arm and slowly push out the rubber bushing with bonded outer metal casing. Remove all sharp edges from I.D. Apply grease to all metal parts that will contact the new polyurethane bushings.

O.D. Smaller than Ø2.924"

3



I.D. Bigger than Ø2.924"

I.D. of front control arm front position is Ø2.924". Using a hydraulic press, properly support control arm and slowly push out the rubber bushing with bonded outer metal shell.

4



Before installing P/N 3504, remove the sharp edge from the control arm with a file making a smooth rounded corner. Apply grease to the leading edge, O.D. and I.D. of P/N 3504 and all metal parts that will contact the new polyurethane

17548