

Installation instructions

For set # 3.3188

2004 Pontiac GTO

Parts list:

- 4 - **2595** (hard durometer bushing installs next to wheel).
- 4 - **2598** (soft durometer bushing installs next to drive shaft).
- 4 - **15.10.180.39** (sleeve .750"O.D. x .480"I.D. x 2.790"LG).
- 4 - **9.11108** (grease).
- 1 - **17437** (this instruction sheet).

Apply grease to all metal parts that contact the polyurethane bushings.



The outer position bushing has no outer metal shell that needs to be pressed out. The I.D. of control arm is $\text{\O}1.608$, use something smaller when pressing out the old bushing. The O.E. rubber bushing is not bonded to the control arm. Trim off the flanges of the rubber bushing (both sides) and press out the bushing. Apply grease to all metal parts that contact the polyurethane bushings. Grease P/N's 2595 and sleeve P/N 15.10.180.39 and insert into the control arm.



The inner position bushing has an outer plastic shell that needs to be pressed out. The I.D. of control arm is $\text{\O}1.608$, use something smaller when pressing out the old bushing. Trim off the plastic flange of the shell and press out the bushing. Apply grease to all metal parts that contact the polyurethane bushings. Grease P/N's 2598 and sleeve P/N 15.10.180.39 and insert into the control arm.

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