

OPEN FIRST!!

Parts list for Master set # 3.18105



It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

GM 4 x 4 tranny mount set:

- 2 - 1023 upper mount
- 2 - 1024 lower mount
- 2 - 15.10.188.39 (7/8"O.D. x 9/16" I.D. x 1.875" sleeve)
- 2 - 15.08.12.39 "U" bent bracket
- 2 - 15.03.35.39 (rectangle plates)

Front leaf spring bushing set (O.E.M.):

- 4 - 2006 main eye bushings
- 2 - 15.10.09.39 (3/4"O.D. x 9/16" I.D. x 3.500 sleeve)
- 4 - 2007 rear spring eye bushing
- 4 - 2008 frame shackle bushing
- 4 - 15.10.28.39 (5/8"O.D. x 7/16" I.D. x 3.500 sleeve)
- 1 - 17010 installation instructions
- 1 - 17040 installation instructions

Rear leaf spring bushing set(aftermarket):

- 4 - 2008 frame shackle bushings
- 2 - 15.10.28.39 (5/8"O.D. x 7/16" I.D. x 3.500" sleeve)
- 4 - 2011 main eye bushings
- 2 - 15.10.09.39 (3/4"O.D. x 9/16" I.D. x 3.500" sleeve)
- 4 - 2043 leaf shackle bushings
- 2 - 15.10.28.39 (5/8"O.D. x 7/16" I.D. x 3.500" sleeve)
- use 17040 installation instructions

Body (cab) mount set:(must reuse factory metal cups and hardware)

- 2 - 4008 bushing
- 2 - 4009 bushing
- 2 - 4010 bushing
- 2 - 4059 bushing
- 4 - 4011 bushing
- 6 - 15.03.05.39 (1/2" flat washer)
- 2 - 15.05.11.39 1/2" x 5" bolt
- 1 - 17011 installation instructions

Parts list continued:

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Complete greasable front swaybar bushing set :

- 2 - 5354 bushing (1-1/4" I.D.)
- 2 - 5352 bushing (1-1/16" I.D.)
- 2 - 15.08.16.39 bushing bracket
- 4 - 15.03.23.39 washers
- 2 - 15.10.18.39 (1.00"O.D. x 3/4" I.D. x 1.75 sleeve)
- 4 - 4901 bushing
- 1 - 17039 installation instructions
- 1 - 17145 installation instructions

Tie-rod boot sets:

- 4 - 13007 tie-rod boot set

Additional parts available:

Transfer case torque mounts

for 1973-75 vehicles only set # 3.1107

Shock boots

fits most aftermarket shocks (2 per set)
set # 9.8130

17184