

OPEN FIRST!!

ENERGY
SUSPENSION 

Parts list for Master set # 18-18101 91-Up Saturn S Series

Front control arm bushing set: 18-3101

- 2 - 3397 Bushing, control arm.
- 2 - 7109 Bushing, strut rod.
- 2 - 7110 Bushing, strut rod.
- 2 - 2463 Bushing, control arm.
- 2 - 3398 Bushing, control arm.
- 1 - 17349 Installation Instructions.

Rear control arm bushing set: 18-3102

- 2 - 3390 Bushing, trailing arm.
- 16 - 3389 Bushing, lateral link.
- 4 - 8256 Bushing, trailing arm.
- 4 - 15.10.437.39 (.875" x .500" x 1.650" sleeve)
- 4 - 15.10.438.39 (.875" x .563" x 1.650" sleeve)
- 1 - 17350 Installation Instructions

Front sway bar bushing set: 18-5101

- 2 - 5620 1-1/8" I.D. Bushings.

Rear sway bar bushing set: 18-5102

- 2 - 5575 15mm I.D. Bushings.

Tie rod boot set: 9.13101

- 2 - 13001

Grease: Formula 5 Prelube.

- 2 - 9.11101 grease tubs.
- (See our catalog for more details).

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.

B.O.M. For Master set # 18-18101

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Misc:

- 1 - 17370 Parts list.

Packaging Instructions

 All sleeves and instructions for each set must be packaged together in individual bags.

Fold the parts list # 17370 so the

"OPEN FIRST!!"

On the Master set # 18.18101" Is clearly visible when packaged on skin packing card.