

OPEN FIRST!!

Parts list for Master set # 16.18104 1990-93 Acura Integra



It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Transmission shifter stabilizer bushing set: 16.1101

- 1 - 1033 (mounts near shifter)
- 1 - 1032 (mounts at the transmission)
- 1 - 17161 installation instructions

Front end control arm bushing set: 16.3108

- 4 - 2271 lower control arm pivot bushing
- 2 - 15.10.24339 (.750"O.D. x .406" I.D. x 2.038" sleeve)
- 2 - 3281 lower control arm pivot bushing
- 4 - 3291 upper control arm pivot bushing
- 4 - 15.10.299.39 (.750"O.D. x .406" I.D. x 1.486" sleeve)
- 1 - 17156 installation instructions

Rear end control arm bushing set: 16.3109

- 8 - 2301 lower control arm pivot bushing
- 4 - 3288 lower control arm pivot bushing
- 4 - 15.10.279.39 (.750"O.D. x .406" I.D. x 1.960" sleeve)
- 1 - 17140 installation instructions

Front strut rod set: 16.7104 (reuse all original hardware)

- 4 - 7096 strut rod bushing
- 2 - 15.10.255.39 (.688" x .480" I.D. x 2.340" sleeve)

Front shock bushing set: 16.8102 (press out bushing and shell)

- 4 - 2272 lower control arm shock mount
- 4 - 8096 upper shock mount (use O.E. sleeve)
- 2 - 15.10.245.39 (.750"O.D. x .480" I.D. x 1.960" sleeve)
- 1 - 17162 installation instruction

Rear shock bushing set: 16.8103 (press out bushing and shell)

- 4 - 2270 lower control arm shock mount
- 4 - 8096 upper shock mount (use O.E. sleeve)
- 2 - 15.10.279.39 (.750"O.D. x .406" I.D. x 1.960" sleeve)
- 1 - 17163 installation instruction

Parts list continued:

Front endlink set: 16.8104

- 8 - 8072 endlink bushing
- 2 - 15.10.226.39 (.562" O.D. x .375" I.D. x .400" sleeve)
- 8 - 15.03.03.40 cupped washer
- 2 - 15.05.28.39 (3/8"-16 x 3-3/4" bolt)
- 2 - 15.07.01.40 (3/8"-16 nylock nut)
- 1 - 17039 installation instructions
- 1 - installation instructions

Rack and pinion bushing set: 16.10103

- 4 - 10022 drivers side (all models)
- 1 - 10025 passenger side (power steering only, bushing not available for other models)
- 1 - 17153 installation instructions

Front balljoint boot set: 16.13101

- 2 - 13001 (lower balljoint)
- 2 - 13003 (upper balljoint)

Tie rod boot set: 9.13103

- 2 - 13003 tie rod boots

Additional parts available for your vehicle:

Rear Trailing Arm bushing set: 16.7107

Front anti-swaybar bushing set (does not include endlinks):

Bar Dia.	Set #
23mm	16-5113
22mm	16-5118

Rear anti-swaybar bushing set (does not include endlinks):

Bar Dia.	Set #
16mm	16-5114
15mm	16-5112

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.