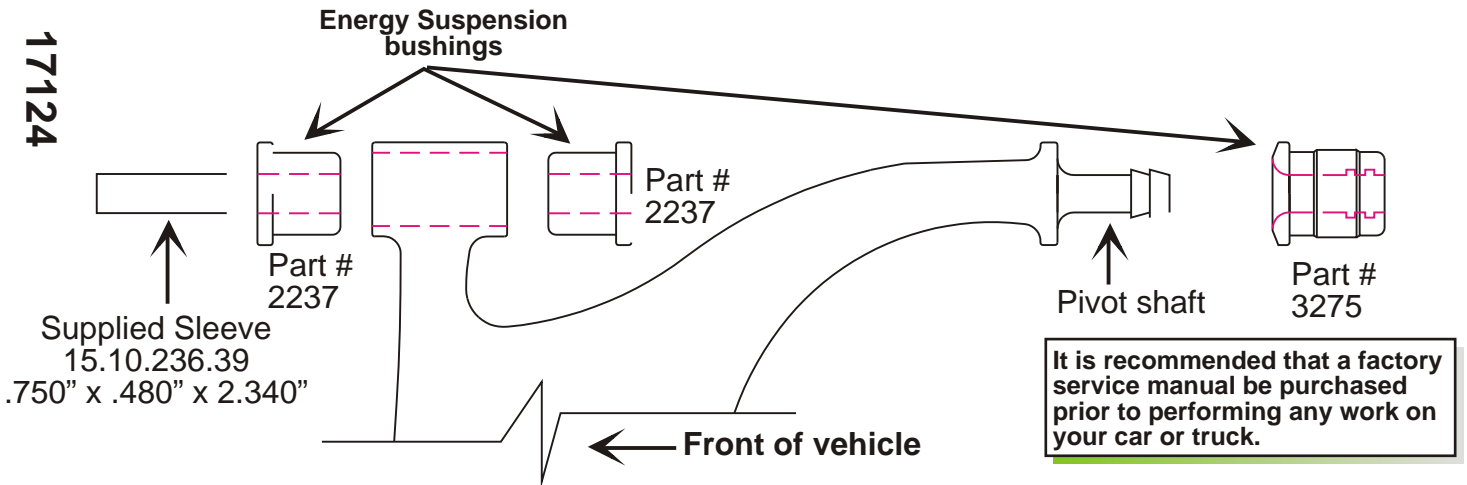


# Installation Instructions

For set # 11-3102 86-91 Mazda RX-7



1. Remove the front control arm from the vehicle.
2. Press out the front bushing from the control arm being careful not to scar the I.D. of the control arm.
3. On the rear pivot bushing, cut back the rubber exposing the steel tube bonded in the bushing. Cut the steel sleeve and pry the bushing off the control arm pivot shaft. **Caution:** Use extreme care not to scar the aluminum control arm pivot shaft. After removal, deburr all sharp edges.
4. Grease all surfaces that contact metal. Press the urethane bushings into the barrel of the control arm. Thoroughly grease the supplied sleeve with the supplied grease and press the sleeve into the bushing. Grease all remaining exposed parts of the bushing thoroughly.
5. Grease the pivot shaft of the control arm and the inside of the urethane bushing. Slide the urethane bushing over the end of the pivot shaft.
6. Reinstall back onto vehicle.
7. Torque all fasteners to factory specs.