

# Installation Instructions

For Set # 8.7106

Rear Lateral Control Rod Bushings  
96-02 Toyota 4-Runner with V6  
96-02 Toyota 4-Runner 4Cyl with ABS



It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Prior to installation, make sure that your vehicle is in top mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a vehicle that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

## Rear Lateral Control Rod

03P03583

Torque  
96 ft. Lbs.

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96 ft. Lbs.

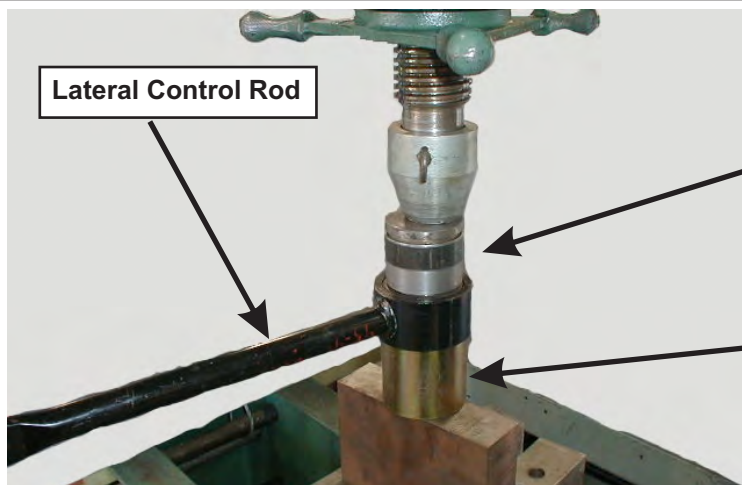
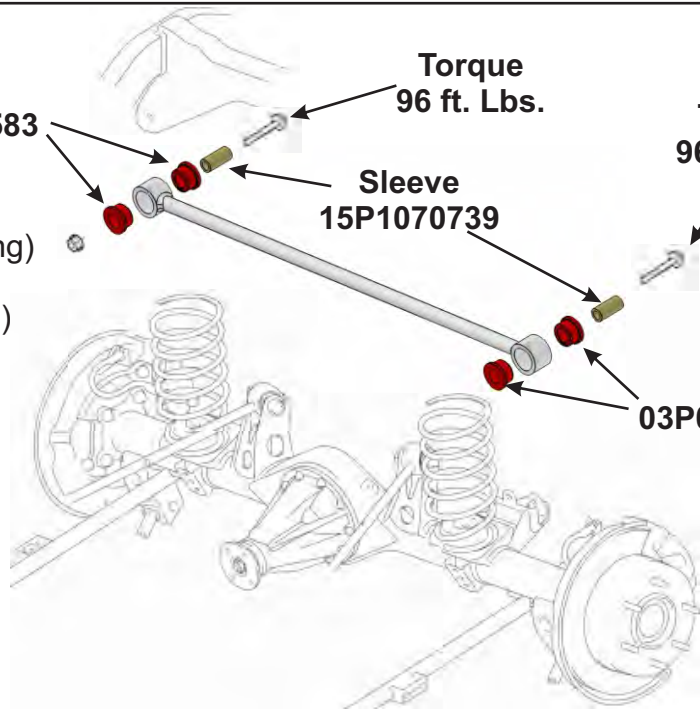
Sleeve  
15P1070739

03P03583

### Parts list:

- 4 - 03P03583 (lateral control rod bushing)
- 2 - 15P1070739  
(sleeve .750"O.D. x .480" I.D. x 1.650"LG)
- 1 - 17P17663 (this instruction sheet).

Apply grease to all metal parts that contact the polyurethane bushings.



Inside Diameter of lateral control rod is 1.056" (26.8mm). Push out old bushing with something smaller than 1.056" (26.8mm).

The inside of receiver needs to be bigger than 1.125" up to 1.250".

The old rubber bushing is not bonded to the eye. When pressing out the original bushing, you need to push it with something smaller than the inside diameter of the lateral control rod. And the receiver end needs to be bigger than the outside diameter of the old bushing being pushed out.

# 17P17663