

# Tightening Instructions for Cylinder Head

**530.691**

suitable for  
adaptable a

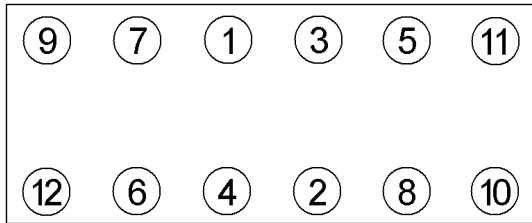
**Porsche**



Das Original

Head shape

Tightening



Tightening/	*	30 Nm
	□	20 Nm
	▶	60°
	▶	60°

## Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
▶	torque angle

## Engine type

911 Carrera 9/1997>9/2001  
911 Carrera 4 6/1997>9/2001  
911 Cabriolet Carrera, Carrera 4 2/1998>9/2001

6 Zyl. (Zyl. 1-3)  
3,4 Ltr. 221 kW (301 PS)

**\*530.691\***