

# Tightening Instructions for Cylinder Head

**530.671**

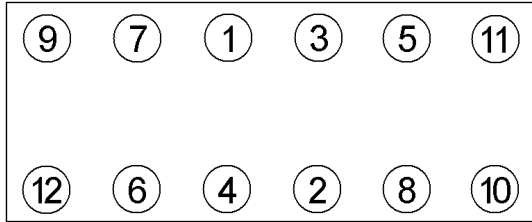
suitable for  
adaptable a



Das Original

Head shape

Tightening



- Tightening/
- \* 30 Nm
  - 20 Nm
  - ▶ 60°
  - ▶ 60°

### Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
▶	torque angle

### Engine type

Cyl. 1 - 3

M 96.21

**\*530.671\***