808.841 **Tightening Instructions for Cylinder Head** suitable for adaptable a Porsche Das Original Head shape Tightening = 13 Nm 15 Nm Tightening/ 30 Nm 360° Lösen 20 Nm 70° 70° M6=13Nm Explanations use new cylinder head bolts warm up time (80°C) loosen and tighten each bolt relaxation time torque angle **Engine type** 996 2,7 Ltr.