

Tightening Instructions for Cylinder Head

233.231

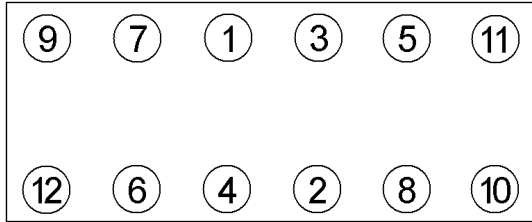
suitable for
adaptable a



Das Original

Head shape

Tightening



- Tightening/
- * 30 Nm
 - 20 Nm
 - ▶ 60°
 - ▶ 60°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
▶	torque angle

Engine type

Cyl. 1 - 3

M 96.20/22

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